

Technical Information

Proline Promag H 10

Electromagnetic flowmeter



Flowmeter for basic hygienic applications with easy-to-use operation concept

Application

- The bidirectional measuring principle is virtually independent of pressure, density, temperature and viscosity
- For applications with hygienic requirements

Device properties

- Liner made of PFA
- Sensor housing made of stainless steel (3-A, EHEDG)
- Wetted materials CIP-/SIP-cleanable
- System integration with HART, Modbus RS485
- Flexible operation with app and optional display

Your benefits

- Flexible installation concept – numerous hygienic process connections
- Energy-saving flow measurement – no pressure loss due to cross section constriction
- Maintenance-free – no moving parts
- Optimum usability – operation with mobile devices and SmartBlue app or display with touch screen
- Simple, time-saving commissioning – guided parameterization in advance and in the field
- Integrated verification – Heartbeat Technology

Table of contents

About this document	6	Vibration-resistance and shock-resistance	48
Symbols	6	Interior cleaning	49
Associated documentation	6	Electromagnetic compatibility (EMC)	49
Ordering information	6		
Registered trademarks	8		
Function and system design	10	Process	52
Measuring principle	10	Medium temperature range	52
Product design	10	Conductivity	52
IT security	11	Flow limit	53
Device-specific IT security	11	Pressure-temperature ratings	54
		Pressure tightness	56
		Pressure loss	56
Input	14	Mechanical construction	58
Measured variable	14	Weight	58
Operable flow range	14	Measuring pipe specification	58
Measuring range	14	Materials	59
		Fitted electrodes	60
		Surface roughness	60
Output	18	Dimensions in SI units	62
Output versions	18	Compact version	62
Output signal	18	Remote version	64
Signal on alarm	21	Sensor flange connection	66
Low flow cut off	21	Flange connections	68
Galvanic isolation	21	Clamp connections	71
Protocol-specific data	21	Welding nipple	72
		Couplings	75
		Mounting kit	78
		Accessories	79
Power supply	24	Dimensions in US units	84
Terminal assignment	24	Compact version	84
Supply voltage	24	Remote version	86
Power consumption	24	Sensor flange connection	88
Current consumption	24	Flange connections	90
Power supply failure	25	Clamp connections	90
Electrical connection	25	Welding nipple	91
Potential equalization	30	Couplings	93
Terminals	31	Mounting kits	94
Cable entries	31	Accessories	95
Oversvoltage protection	31		
		Local display	100
Cable specification	34	Operating concept	100
Requirements for connecting cable	34	Operating options	100
Ground cable requirements	34	Operating tools	101
Connecting cable requirements	34		
		Certificates and approvals	104
Performance characteristics	38	Non-Ex approval	104
Reference operating conditions	38	Pressure Equipment Directive	104
Maximum measured error	38	Sanitary compatibility	104
Repeatability	38	Pharmaceutical compatibility	104
Temperature measurement response time	39	HART certification	105
Influence of ambient temperature	39	Radio approval	105
		Other standards and guidelines	105
Installation	42	Application packages	108
Installation conditions	42	Use	108
		Heartbeat Verification + Monitoring	108
Environment	48		
Ambient temperature range	48		
Storage temperature	48		
Relative humidity	48		
Operating height	48		
Degree of protection	48		

High-speed filling <5s 108

Accessories 110

Device-specific accessories 110

Communication-specific accessories 111

Service-specific accessory 111





System components 112

About this document








Symbols	6
Associated documentation	6
Ordering information	6
Registered trademarks	8

Symbols



Electronics

-  Direct current
-  Alternating current
-  Direct current and alternating current
-  Terminal connection for potential equalization

Types of information


-  Preferred procedures, processes or actions
-  Permitted procedures, processes or actions
-  Forbidden procedures, processes or actions
-  Additional information
-  Reference to documentation
-  Reference to page
-  Reference to graphic

Explosion protection

-  Hazardous area
-  Non-hazardous area

Associated documentation

Technical Information	Overview of the device with the most important technical data.
Operating Instructions	All the information that is required in the various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal as well as the technical data and dimensions.
Sensor Brief Operating Instructions	Incoming acceptance, transport, storage and mounting of the device.
Transmitter Brief Operating Instructions	Electrical connection and commissioning of the device.
Description of Parameters	Detailed explanation of the menus and parameters.
Safety Instructions	Documents for the use of the device in hazardous areas.
Special Documentation	Documents with more detailed information on specific topics.
Installation Instructions	Installation of spare parts and accessories.

-  The device documentation is available online on the device product page and in the Downloads area: www.endress.com

Ordering information

Detailed ordering information is available from your nearest sales organization www.addresses.endress.com or in the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.

3. Select **Configuration**.



Product Configurator - the tool for individual product configuration

- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Registered trademarks

HART®

Registered trademark of the FieldComm Group, Austin, USA

Modbus®

Registered trademark of SCHNEIDER AUTOMATION, INC.

Bluetooth®

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Apple®

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Android®

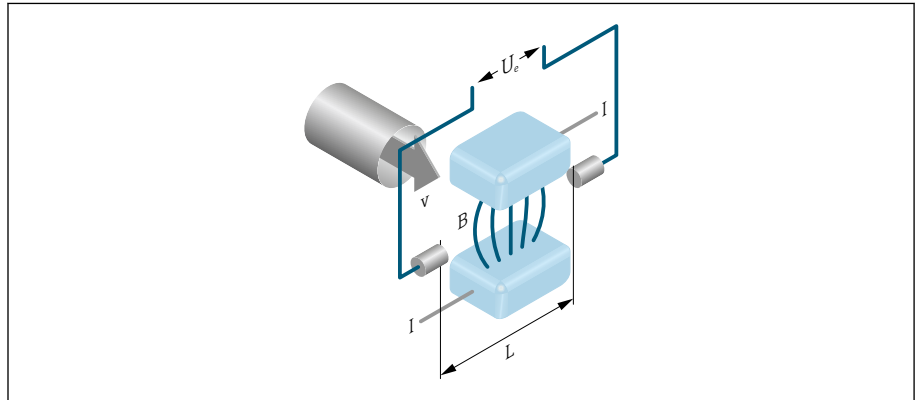
Android, Google Play and the Google Play logo are trademarks of Google Inc.

Function and system design

Measuring principle	10
Product design	10
IT security	11
Device-specific IT security	11

Measuring principle

Following *Faraday's law of magnetic induction*, a voltage is induced in a conductor moving through a magnetic field.



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- U_e* Induced voltage
B Magnetic induction (magnetic field)
L Electrode spacing
I Current
v Flow velocity

In the electromagnetic measuring principle, the flowing medium is the moving conductor. The voltage induced (U_e) is proportional to the flow velocity (v) and is supplied to the amplifier by means of two measuring electrodes. The flow volume (Q) is calculated via the pipe cross-section (A). The DC magnetic field is generated by a switched direct current of alternating polarity.

Formulae for calculation

- Induced voltage $U_e = B \cdot L \cdot v$
- Volume flow $Q = A \cdot v$

Product design

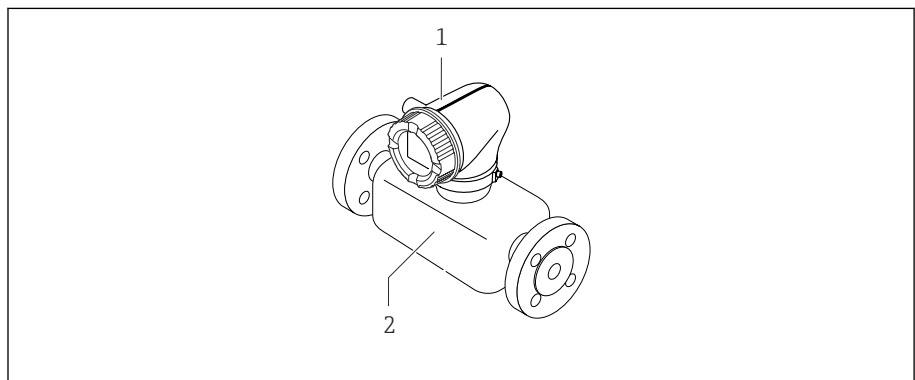
The device consists of a transmitter and a sensor.

Two device versions are available:

- Compact version – transmitter and sensor form a mechanical unit.
- Remote version - transmitter and sensor are mounted in separate locations.

Compact version

The transmitter and sensor form a mechanical unit.

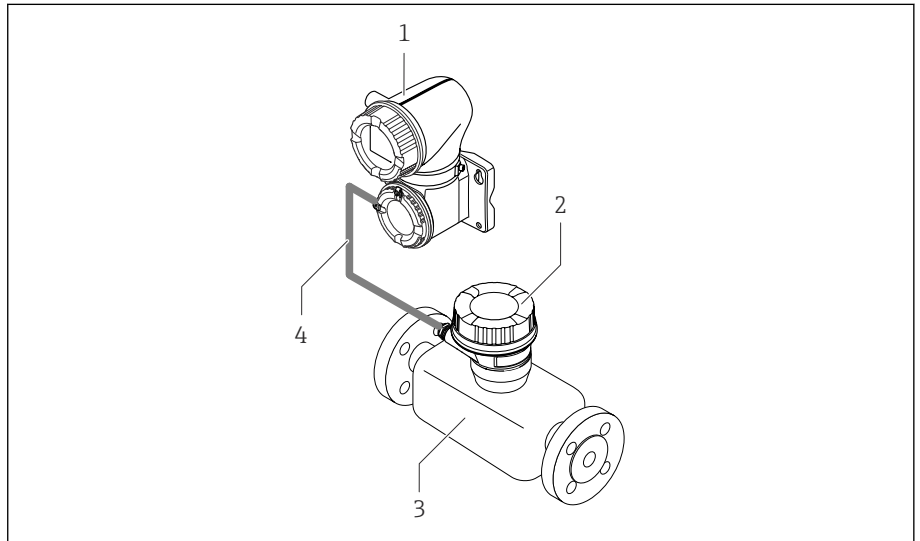


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- 1 Transmitter
 2 Sensor

Remote version

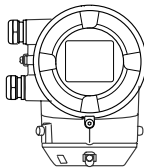
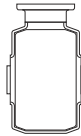
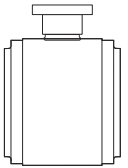


The transmitter and sensor are mounted in physically separate locations.



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- 1 Transmitter
- 2 Sensor connection housing
- 3 Sensor
- 4 Connecting cable

Measuring system

Proline 10 transmitter	Promag H sensor	
 Compact version	 DN 2 to 25 mm (1/12 to 1 in)	 DN > 25 mm (1 in)
  Remote version		

IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device is equipped with security mechanisms to protect it against any inadvertent changes to the device settings.

IT security measures in line with operators' security standards and designed to provide additional protection for the device and device data transfer must be implemented by the operators themselves.

Device-specific IT security

Access via Bluetooth

Secure signal transmission via Bluetooth uses an encryption method tested by the Fraunhofer Institute.

- Without the SmartBlue App, the device is not visible via Bluetooth.
- Only one point-to-point connection is established between the device and a smartphone or tablet.

Access via the SmartBlue app

Two access levels (user roles) are defined for the device: the **Operator** user role and the **Maintenance** user role. The **Maintenance** user role is configured when the device leaves the factory.

If a user-specific access code is not defined (in the Enter access code parameter), the default setting **0000** continues to apply and the **Maintenance** user role is automatically enabled. The device's configuration data are not write-protected and can be edited at all times.

If a user-specific access code has been defined (in the Enter access code parameter), all the parameters are write-protected. The device is accessed with the **Operator** user role. When the user-specific access code is entered a second time, the **Maintenance** user role is enabled. All parameters can be written to.



For detailed information, see the "Description of Device Parameters" document pertaining to the device.

Protecting access via a password

There are a variety of ways to protect against write access to the device parameters:

- User-specific access code:
Protect write access to the device parameters via all the interfaces.
- Bluetooth key:
The password protects access and the connection between an operating unit, e.g. a smartphone or tablet, and the device via the Bluetooth interface.

General notes on the use of passwords

- The access code and Bluetooth key that are valid when the device is delivered must be redefined during commissioning.
- Follow the general rules for generating a secure password when defining and managing the access code and Bluetooth key.
- The user is responsible for the management and careful handling of the access code and Bluetooth key.

Write protection switch

The entire operating menu can be locked via the write protection switch. The values of the parameters cannot be changed. Write protection is disabled when the device leaves the factory.

Write protection is enabled with the write protection switch on the back of the display module.

Input

Measured variable	14
Operable flow range	14
Measuring range	14

Measured variable

Direct measured variables	<ul style="list-style-type: none"> ▪ Volume flow (proportional to induced voltage) ▪ Conductivity (order code for "Sensor Option", option CX) ▪ Temperature (DN 15 to 150 (½" to 6") with order code for "Sensor option", option CI "Medium temperature measurement")
Calculated measured variables	<ul style="list-style-type: none"> ▪ Mass flow ▪ Corrected conductivity (DN 15 to 150 (½" to 6") with order code for "Sensor option", option CI "Medium temperature measurement" and order code for "Functionality", option D)

Operable flow range

Over 1000 : 1

Measuring range

Typically $v = 0.01$ to 10 m/s (0.03 to 33 ft/s) with specified measuring accuracy

Electrical conductivity:

- ≥ 5 $\mu\text{S}/\text{cm}$ for liquids in general
- ≥ 20 $\mu\text{S}/\text{cm}$ for demineralized water

Flow characteristic values in SI units: DN 2 to 150 (½" to 6")

Nominal diameter		Recommended flow min./max. full scale value ($v \sim 0.3/10$ m/s)	Full scale value current output ($v \sim 2.5$ m/s)	Factory settings	
[mm]	[in]			Pulse value (~ 2 pulse/s)	Low flow cut off ($v \sim 0.04$ m/s)
		[dm ³ /min]	[dm ³ /min]	[dm ³]	[dm ³ /min]
2	½ ₁₂	0.06 to 1.8	0.5	0.005	0.01
4	¾ ₃₂	0.25 to 7	2	0.025	0.05
8	⅝ ₁₆	1 to 30	8	0.1	0.1
15	½	4 to 100	25	0.2	0.5
25	1	9 to 300	75	0.5	1
40	1 ½	25 to 700	200	1.5	3
50	2	35 to 1100	300	2.5	5
65	–	60 to 2000	500	5	8
80	3	90 to 3000	750	5	12
100	4	145 to 4700	1200	10	20
125	5	220 to 7500	1850	15	30
150	6	330 to 10000	2500	30	42

Flow characteristic values in US units: ½" - 6" (DN 2 - 150)

Nominal diameter		Recommended flow min./max. full scale value ($v \sim 0.3/10$ m/s)	Full scale value current output ($v \sim 2.5$ m/s)	Factory settings	
[in]	[mm]			Pulse value (~ 2 pulse/s)	Low flow cut off ($v \sim 0.04$ m/s)
		[gal/min]	[gal/min]	[gal]	[gal/min]
½ ₁₂	2	0.015 to 0.5	0.1	0.001	0.002
¾ ₃₂	4	0.07 to 2	0.5	0.005	0.008

Nominal diameter		Recommended flow min./max. full scale value (v ~ 0.3/10 m/s)	Full scale value current output (v ~ 2.5 m/s)	Factory settings	
[in]	[mm]			Pulse value (~ 2 pulse/s)	Low flow cut off (v ~ 0.04 m/s)
		[gal/min]	[gal/min]	[gal]	[gal/min]
5/16	8	0.25 to 8	2	0.02	0.025
1/2	15	1 to 27	6	0.05	0.1
1	25	2.5 to 80	18	0.2	0.25
1 1/2	40	7 to 190	50	0.5	0.75
2	50	10 to 300	75	0.5	1.25
3	80	24 to 800	200	2	2.5
4	100	40 to 1250	300	2	4
5	125	60 to 1950	450	5	7
6	150	90 to 2 650	600	5	12

Output

Output versions	18
Output signal	18
Signal on alarm	21
Low flow cut off	21
Galvanic isolation	21
Protocol-specific data	21

Output versions

Order code for 020: output; input	Output version
Option B	<ul style="list-style-type: none"> ■ Current output 4 to 20 mA HART ■ Pulse/frequency/switch output
Option M	<ul style="list-style-type: none"> ■ Modbus RS485 ■ Current output 4 to 20 mA

Output signal

Current output 4 to 20 mA HART / 4 to 20 mA HART Ex-i

Signal mode	Choose via terminal assignment: <ul style="list-style-type: none"> ■ Active ■ Passive
Current range	Can be set to: <ul style="list-style-type: none"> ■ 4 to 20 mA NAMUR ■ 4 to 20 mA US ■ 4 to 20 mA ■ Fixed current
Max. output current	21.5 mA
Open-circuit voltage	DC < 28.8 V (active)
Max. input voltage	DC 30 V (passive)
Max. load	400 Ω
Resolution	1 μA
Damping	Configurable: 0 to 999.9 s
Assignable measured variables	<ul style="list-style-type: none"> ■ Off ■ Volume flow ■ Mass flow ■ Temperature* ■ Conductivity* ■ Corrected conductivity* ■ Noise* ■ Coil current shot time* <p>* Visibility depends on order options or device settings</p>

Modbus RS485

Physical interface	RS485 in accordance with EIA/TIA-485 standard
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Current output 4 to 20 mA

Signal mode	Choose via terminal assignment: <ul style="list-style-type: none"> ■ Active ■ Passive
Current range	Can be set to: <ul style="list-style-type: none"> ■ 4 to 20 mA NAMUR ■ 4 to 20 mA US ■ 4 to 20 mA ■ Fixed current
Max. output current	21.5 mA
Open-circuit voltage	DC < 28.8 V (active)

Max. input voltage	DC 30 V (passive)
Max. load	400 Ω
Resolution	1 μA
Damping	Configurable: 0 to 999.9 s
Assignable measured variables	<ul style="list-style-type: none"> ▪ Off ▪ Volume flow ▪ Mass flow ▪ Temperature* ▪ Conductivity* ▪ Corrected conductivity* ▪ Noise* ▪ Coil current shot time* <p>* Visibility depends on order options or device settings</p>

Pulse/frequency/switch output

Function	Can be set to: <ul style="list-style-type: none"> ▪ Pulse output ▪ Frequency output ▪ Switch output
Version	Open collector: Passive
Input values	<ul style="list-style-type: none"> ▪ DC 10.4 to 30 V ▪ Max. 140 mA
Voltage drop	<ul style="list-style-type: none"> ▪ ≤ DC 2 V @ 100 mA ▪ ≤ DC 2.5 V @ max. input current

Pulse output	
Pulse width	Configurable: 0.05 to 2 000 ms
Max. pulse rate	10 000 Impulse/s
Pulse value	Configurable
Assignable measured variables	<ul style="list-style-type: none"> ▪ Volume flow ▪ Mass flow

Frequency output	
Output frequency	Configurable: end value frequency 2 to 10 000 Hz ($f_{max} = 12\,500$ Hz)
Damping	Configurable: 0 to 999.9 s
Pulse/pause ratio	1:1
Assignable measured variables	<ul style="list-style-type: none"> ▪ Off ▪ Volume flow ▪ Mass flow ▪ Temperature* ▪ Conductivity* ▪ Corrected conductivity* ▪ Noise* ▪ Coil current shot time* ▪ Reference electrode potential against PE* <p>* Visibility depends on order options or device settings</p>

Switch output	
Switching behavior	Binary, conductive or non-conductive
Switching delay	Configurable: 0 to 100 s
Number of switching cycles	Unlimited
Assignable functions	<ul style="list-style-type: none">■ Off■ On■ Diagnostic behavior:<ul style="list-style-type: none">■ Alarm■ Warning■ Warning and alarm■ Limit value:<ul style="list-style-type: none">■ Off■ Volume flow■ Mass flow■ Temperature*■ Flow velocity■ Conductivity*■ Corrected conductivity*■ Totalizer 1...3■ Flow direction monitoring■ Status<ul style="list-style-type: none">■ Empty pipe detection■ Low flow cut off <p>* Visibility depends on order options or device settings</p>

Signal on alarm

Output behavior in the event of a device alarm (failure mode)

HART

Device diagnostics	Device condition can be read out via HART Command 48
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Modbus RS485

Failure mode	Selectable: <ul style="list-style-type: none"> ▪ NaN value instead of current value ▪ Last valid value
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Current output 4 to 20 mA

4 to 20 mA	Selectable: <ul style="list-style-type: none"> ▪ Min. value: 3.59 mA ▪ Max. value: 21.5 mA ▪ Freely definable value between: 3.59 to 21.5 mA ▪ Actual value ▪ Last valid value
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Pulse/frequency/switch output

Pulse output	Selectable: <ul style="list-style-type: none"> ▪ Actual value ▪ No pulses
Frequency output	Selectable: <ul style="list-style-type: none"> ▪ Actual value ▪ 0 Hz ▪ Defined value: 0 to 12 500 Hz
Switch output	Selectable: <ul style="list-style-type: none"> ▪ Current status ▪ Open ▪ Closed

Low flow cut off

The switch points for low flow cut off are user-selectable.

Galvanic isolation

The outputs are galvanically isolated from one another and from earth.


Protocol-specific data

HART

Bus structure	The HART signal overlays the 4 to 20 mA current output.
Manufacturer ID	0x11
Device type ID	0x71
HART protocol revision	7
Device description files (DTM, DD)	Information and files under: www.endress.com

HART load	At least 250 Ω
System integration	Measured variables via HART protocol

Modbus RS485

Physical interface	RS485 in accordance with EIA/TIA-485 standard
Terminating resistor	Not integrated
Protocol	Modbus Applications Protocol Specification V1.1
Response times	<ul style="list-style-type: none"> ▪ Direct data access: typically 25 to 50 ms ▪ Auto-scan buffer (data range): typically 3 to 5 ms
Device type	Slave
Slave address range	1 to 247
Broadcast address range	0
Function codes	<ul style="list-style-type: none"> ▪ 03: Read holding register ▪ 04: Read input register ▪ 06: Write single registers ▪ 08: Diagnostics ▪ 16: Write multiple registers ▪ 23: Read/write multiple registers
Broadcast messages	Supported by the following function codes: <ul style="list-style-type: none"> ▪ 06: Write single registers ▪ 16: Write multiple registers ▪ 23: Read/write multiple registers
Supported baud rate	<ul style="list-style-type: none"> ▪ 1 200 BAUD ▪ 2 400 BAUD ▪ 4 800 BAUD ▪ 9 600 BAUD ▪ 19 200 BAUD ▪ 38 400 BAUD ▪ 57 600 BAUD ▪ 115 200 BAUD
Data transfer mode	RTU
Data access	Each parameter can be accessed via Modbus RS485.  For Modbus register information
System integration	Information on system integration . <ul style="list-style-type: none"> ▪ Modbus RS485 information ▪ Function codes ▪ Register information ▪ Response time ▪ Modbus data map

Power supply

Terminal assignment	24
Supply voltage	24
Power consumption	24
Current consumption	24
Power supply failure	25
Electrical connection	25
Potential equalization	30
Terminals	31
Cable entries	31
Overvoltage protection	31

Terminal assignment



The terminal assignment is documented on an adhesive label.

The following terminal assignment is available:

Current output 4 to 20 mA HART (active) and pulse/frequency/switch output

Supply voltage		Output 1				Output 2	
1 (+)	2 (-)	26 (+)	27 (-)	24 (+)	25 (-)	22 (+)	23 (-)
L/+	N/-	Current output 4 to 20 mA HART (active)		-		Pulse/frequency/switch output (passive)	

Current output 4 to 20 mA HART (passive) and pulse/frequency/switch output

Supply voltage		Output 1				Output 2	
1 (+)	2 (-)	26 (+)	27 (-)	24 (+)	25 (-)	22 (+)	23 (-)
L/+	N/-	-		Current output 4 to 20 mA HART (passive)		Pulse/frequency/switch output (passive)	

Modbus RS485 and current output 4 to 20 mA (active)

Supply voltage		Output 1				Output 2	
1 (+)	2 (-)	26 (+)	27 (-)	24 (+)	25 (-)	22 (B)	23 (A)
L/+	N/-	Current output 4 to 20 mA (active)		-		Modbus RS485	

Modbus RS485 and current output 4 to 20 mA (passive)

Supply voltage		Output 1				Output 2	
1 (+)	2 (-)	26 (+)	27 (-)	24 (+)	25 (-)	22 (B)	23 (A)
L/+	N/-	-		Current output 4 to 20 mA (passive)		Modbus RS485	

Supply voltage

Order code for "Power supply"	Terminal voltage		Frequency range
Option D	DC 24 V	-20 to +30 %	-
Option E	AC 100 to 240 V	-15 to +10 %	50/60 Hz, ±5 Hz
Option I	DC 24 V	-20 to +30 %	-
	AC 100 to 240 V	-15 to +10 %	50/60 Hz, ±5 Hz
Option M non-hazardous area	DC 24 V	-20 to +30 %	-
	AC 100 to 240 V	-15 to +10 %	50/60 Hz, ±5 Hz

Power consumption

- Transmitter: max. 10 W (active power)
- Switch-on current: max. 36 A (< 5 ms) as per NAMUR Recommendation NE 21

Current consumption

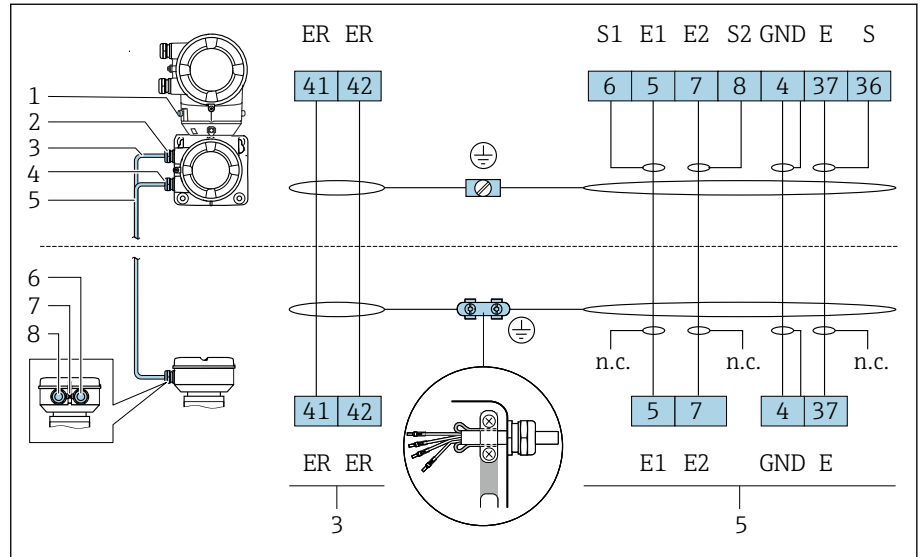
- Max. 400 mA (24 V)
- Max. 200 mA (110 V, 50/60 Hz; 230 V, 50/60 Hz)

Power supply failure

- Totalizers stop at the last value measured.
- Device configuration remains unchanged.
- Error messages (incl. total operated hours) are stored.

Electrical connection

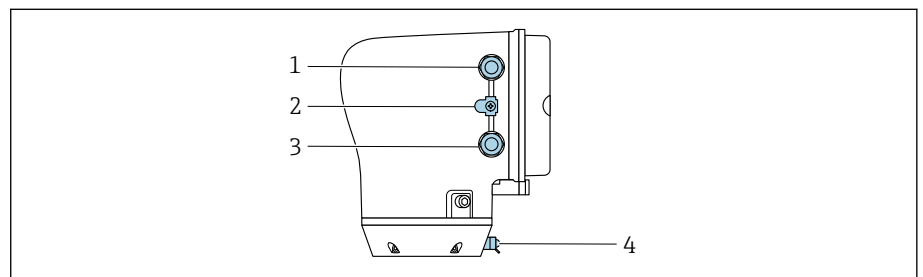
Connections and terminal assignment, remote version connecting cable



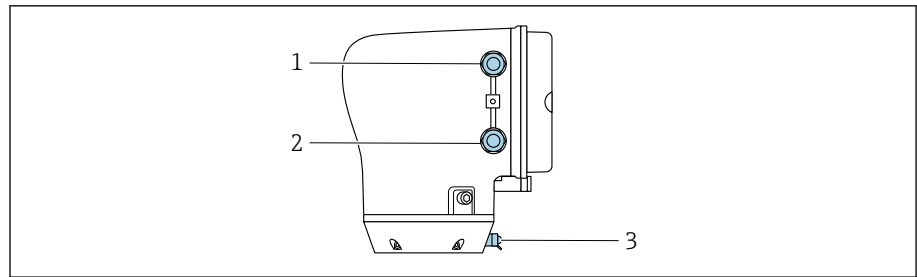
- 1 Ground terminal, outer
- 2 Transmitter housing: cable entry for coil current cable
- 3 Coil current cable
- 4 Transmitter housing: cable entry for electrode cable
- 5 Electrode cable
- 6 Sensor connection housing: cable entry for electrode cable
- 7 Ground terminal, outer
- 8 Sensor connection housing: cable entry for coil current cable

Transmitter terminal connections

i Terminal assignment → Terminal assignment, 24



- 1 Cable entry for power supply cable: supply voltage
- 2 Outer ground terminal: on transmitters made of polycarbonate with a metal pipe adapter
- 3 Cable entry for signal cable
- 4 Outer ground terminal

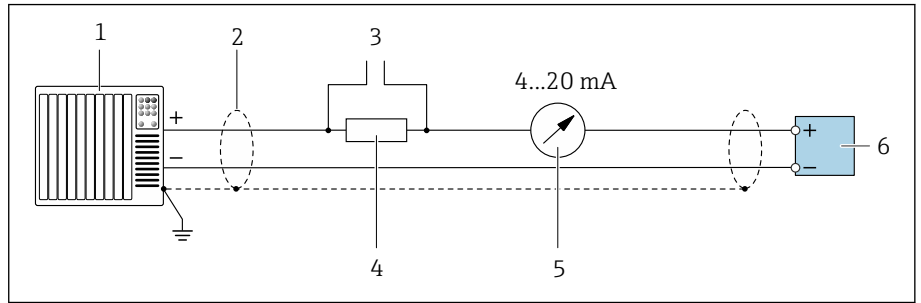


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- 1 Cable entry for power supply cable: supply voltage
- 2 Cable entry for signal cable
- 3 Outer ground terminal

Examples for electric terminals

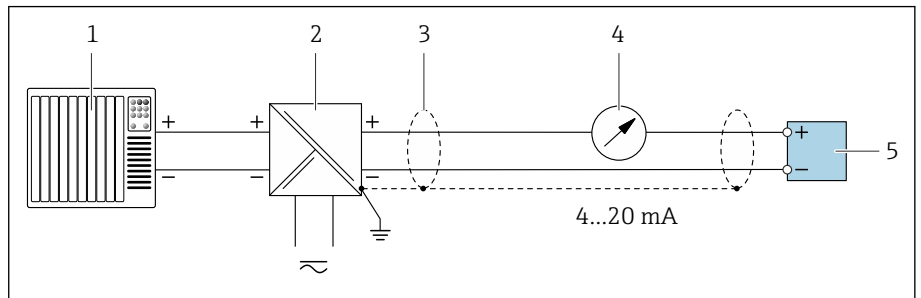
Current output 4 to 20 mA HART (active)



A0029055

- 1 Automation system with current input (e.g. PLC)
- 2 Cable shield
- 3 Connection for HART operating devices
- 4 Resistor for HART communication ($\geq 250 \Omega$): observe max. load
- 5 Analog display unit: observe max. load.
- 6 Transmitter

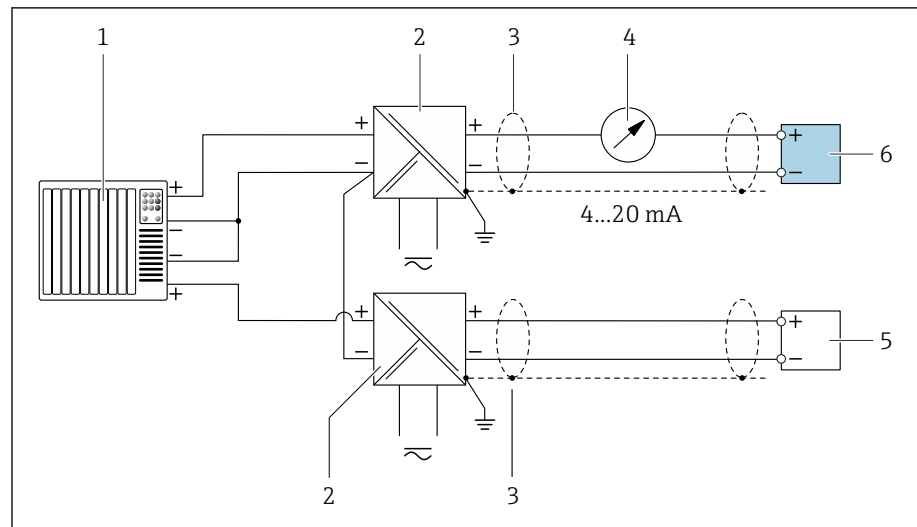
Current output 4 to 20 mA HART (passive)



A0028762

- 1 Automation system with current input (e.g. PLC)
- 2 Active barrier for supply voltage (e.g. RN221N)
- 3 Cable shield
- 4 Analog display unit: observe max. load
- 5 Transmitter

HART input (passive)

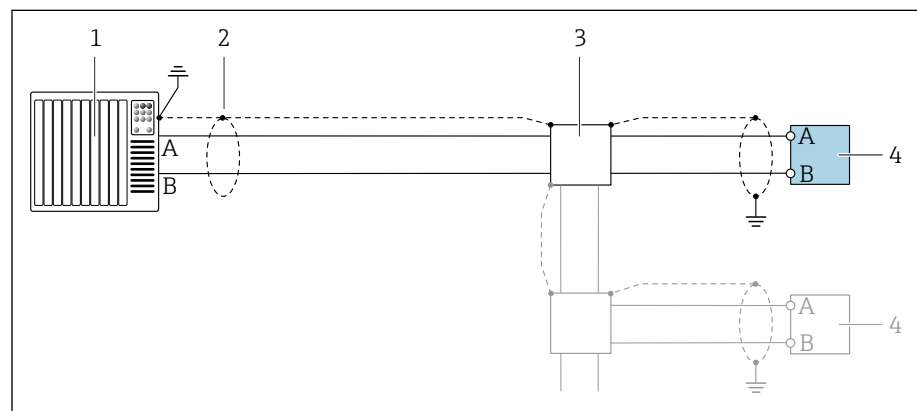


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1 Connection example for HART input with a common negative (passive)

- 1 Automation system with current input (e.g. PLC)
- 2 Active barrier for supply voltage (e.g. RN22 1N)
- 3 Cable shield
- 4 Analog display unit: observe max. load
- 5 Pressure transmitter (e.g. Cerabar M, Cerabar S: see requirements)
- 6 Transmitter

Modbus RS485

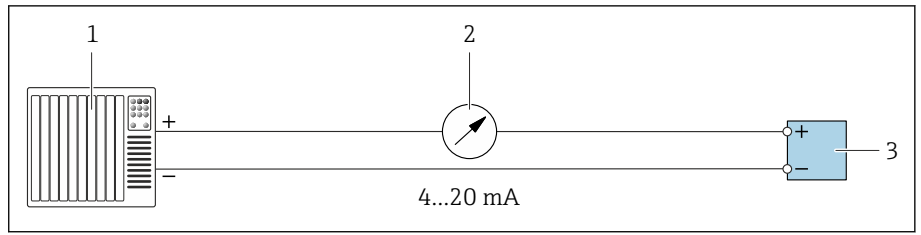


A0028765

2 Connection example for Modbus RS485, non-hazardous area and Zone 2; Class I, Division 2

- 1 Control system (e.g. PLC)
- 2 Cable shield
- 3 Distribution box
- 4 Transmitter

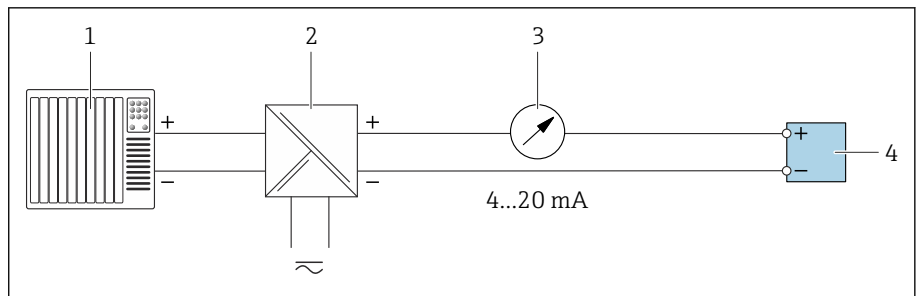
Current output 4 to 20 mA (active)



A0028758

- 1 Automation system with current input (e.g. PLC)
- 2 Analog display unit: observe max. load
- 3 Transmitter

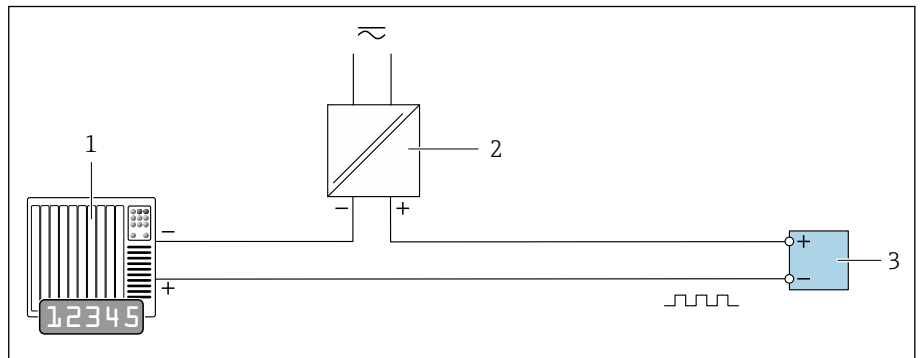
Current output 4 to 20 mA (passive)



A0028759

- 1 Automation system with current input (e.g. PLC)
- 2 Active barrier for supply voltage (e.g. RN22 1N)
- 3 Analog display unit: observe max. load
- 4 Transmitter

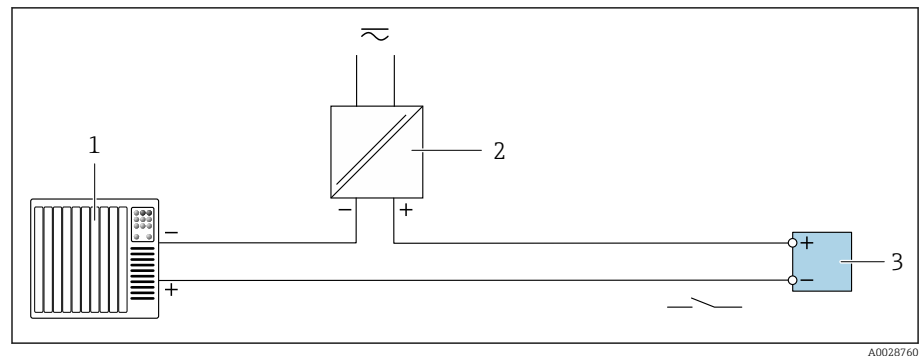
Pulse/frequency output (passive)



A0028761

- 1 Automation system with pulse output and frequency input (e.g. PLC with a 10 kΩ pull-up or pull-down resistor)
- 2 Supply voltage
- 3 Transmitter: observe input values

Switch output (passive)



- 1 Automation system with switch input (e.g. PLC with a 10 kΩ pull-up or pull-down resistor)
- 2 Supply voltage
- 3 Transmitter: observe input values

Potential equalization

Metal process connections

Potential equalization is via the metal process connections that are in contact with the medium and mounted directly on the sensor.

Plastic process connections

Note the following when using grounding rings:

- Depending on the option ordered, plastic disks are used instead of grounding rings on some process connections. The plastic disks act as "spacers" and do not have any potential equalization function. They perform a significant sealing function at the sensor and process connection interfaces. In the case of process connections without metal grounding rings, the plastic disks and seals must never be removed. Plastic disks and seals must always be installed.
- Grounding rings can be ordered separately as an accessory from Endress+Hauser. The grounding rings must be compatible with the electrode material, as otherwise there is the danger that the electrodes could be destroyed by electrochemical corrosion.
- Grounding rings, including seals, are installed inside the process connections. This does not affect the installed length.

Connection example for potential equalization with additional grounding ring

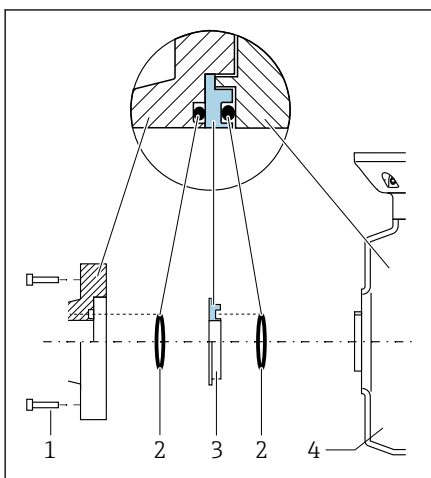
NOTICE

If potential equalization is not provided, this can lead to the electrochemical degradation of the electrodes or affect measuring accuracy!

Damage to the device.

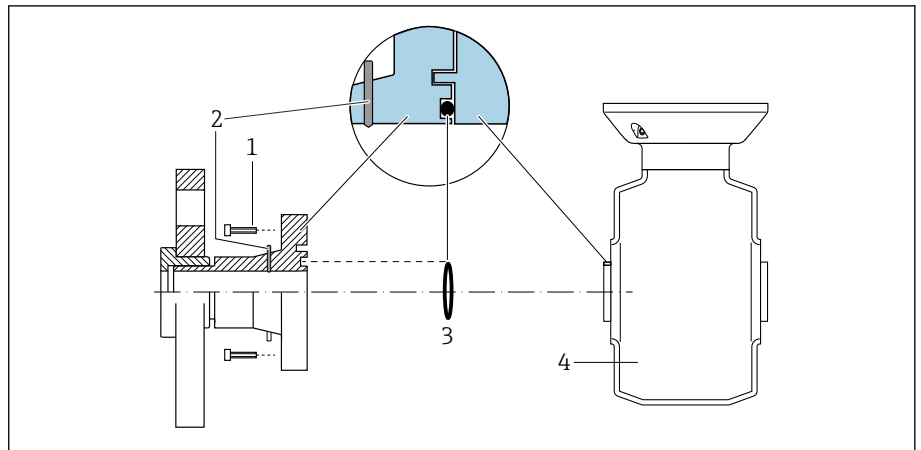
- ▶ Install grounding rings.
- ▶ Provide (establish) potential equalization.

1. Loosen the hexagonal-headed bolts (1).
2. Remove the process connection from the sensor (4).
3. Remove the plastic disk (3), along with the seals (2), from the process connection.
4. Place the first seal (2) into the groove of the process connection.
5. Place the metal grounding ring (3) into the process connection.
6. Place the second seal (2) into the groove of the grounding ring.
7. Observe the maximum screw tightening torques for lubricated threads:
7 Nm (5.2 lbf ft)
8. Mount the process connection on the sensor (4).



A0044196

Connection example for potential equalization with grounding electrodes



A0028972

- 1 Hexagonal-headed bolts of process connection
- 2 Integrated grounding electrodes
- 3 Seal
- 4 Sensor

Terminals

Spring terminals

- Suitable for strands and strands with ferrules.
- Conductor cross-section 0.2 to 2.5 mm² (24 to 12 AWG).

Cable entries

- Cable gland: M20 × 1.5 for cable Ø6 to 12 mm (0.24 to 0.47 in)
- Thread for cable entry:
 - NPT ½"
 - G ½", G ½" Ex d
 - M20

Overvoltage protection

Mains voltage fluctuations	→ Supply voltage, ☰ 24
Overvoltage category	Overvoltage category II
Short-term, temporary overvoltage	Between cable and neutral conductor up to 1200 V for max. 5s
Long-term, temporary overvoltage	Up to 500 V between cable and ground

Cable specification

Requirements for connecting cable	34
Ground cable requirements	34
Connecting cable requirements	34

Requirements for connecting cable

Electrical safety

As per applicable national regulations.

Permitted temperature range

- Observe the installation guidelines that apply in the country of installation.
- The cables must be suitable for the minimum temperatures and maximum temperatures to be expected.

Power supply cable (incl. conductor for the inner ground terminal)

- A standard installation cable is sufficient.
- Provide grounding according to applicable national codes and regulations.

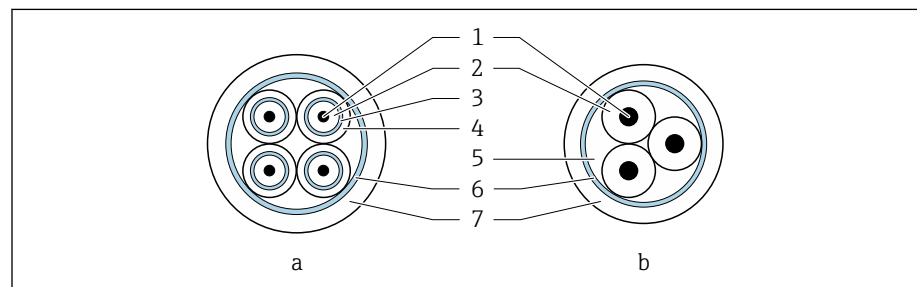
Signal cable

- Current output 4 to 20 mA HART:
A shielded cable is recommended, observe the grounding concept of the facility.
- Pulse/frequency/switch output:
Standard installation cable
- Modbus RS485:
Cable type A according to EIA/TIA-485 standard is recommended
- Current output 4 to 20 mA:
Standard installation cable

Ground cable requirements

Copper wire: at least 6 mm² (0.0093 in²)

Connecting cable requirements



A0029151

3 Cable cross-section

- a* Electrode cable
- b* Coil current cable
- 1 Core
- 2 Core insulation
- 3 Core shield
- 4 Core jacket
- 5 Core reinforcement
- 6 Cable shield
- 7 Outer jacket

Electrode cable

Design	3×0.38 mm ² (20 AWG) with common, braided copper shield (∅ ~ 9.5 mm (0.37 in)) and individual shielded cores If using the empty pipe detection (EPD) function: 4×0.38 mm ² (20 AWG) with common, braided copper shield (∅ ~ 9.5 mm (0.37 in)) and individual shielded cores
Conductor resistance	≤ 50 Ω/km (0.015 Ω/ft)
Capacitance: core/shield	≤ 420 pF/m (128 pF/ft)
Cable length	Depends on the medium conductivity: maximum 200 m (656 ft)
Cable lengths (available for order)	5 m (15 ft), 10 m (30 ft), 20 m (60 ft) or variable length: maximum 200 m (656 ft)
Operating temperature	-20 to +80 °C (-4 to +176 °F)

Coil current cable

Design	3×0.38 mm ² (20 AWG) with common, braided copper shield (∅ ~ 9.5 mm (0.37 in)) and individual shielded cores
Conductor resistance	≤ 37 Ω/km (0.011 Ω/ft)
Capacitance: core/shield	≤ 120 pF/m (37 pF/ft)
Cable length	Depends on the medium conductivity, max. 200 m (656 ft)
Cable lengths (available for order)	5 m (15 ft), 10 m (30 ft), 20 m (60 ft) or variable length up to max. 200 m (656 ft)
Operating temperature	-20 to +80 °C (-4 to +176 °F)
Test voltage for cable insulation	≤ AC 1 433 V rms 50/60 Hz or ≥ DC 2 026 V

Performance characteristics

Reference operating conditions	38
Maximum measured error	38
Repeatability	38
Temperature measurement response time	39
Influence of ambient temperature	39

Reference operating conditions

- Error limits based on ISO 20456:2017
- Water, typically: +15 to +45 °C (+59 to +113 °F); 0.5 to 7 bar (7.3 to 101 psi)
- Data as indicated in the calibration protocol
- Accuracy based on accredited calibration rigs according to ISO 17025
- Reference temperature for conductivity measurement: 25 °C (77 °F)

i To obtain measured errors, use the *Applicator* sizing tool → *Service-specific accessory*, 111

Maximum measured error

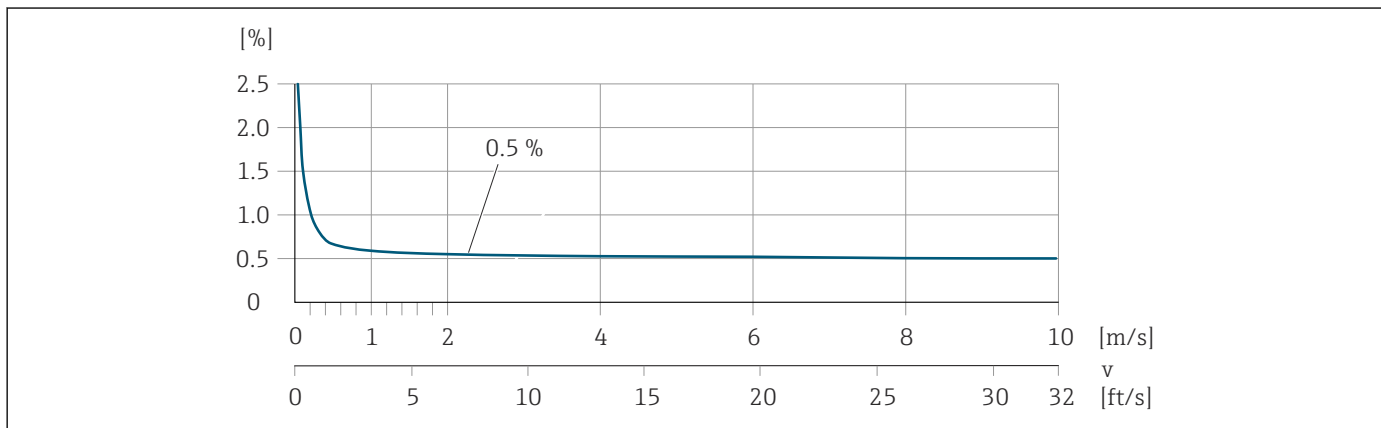
o. r. = of reading

Error limits under reference operating conditions

Volume flow

±0.5 % o. r. ±1 mm/s (±0.04 in/s)

i Fluctuations in the supply voltage do not have any effect within the specified range.



A0045827

Temperature

±3 °C (±5.4 °F)

Electrical conductivity

Max. measured error not specified.

Accuracy of outputs

Current output	±5 µA
Pulse/frequency output	Max. ±100 ppm o. r. (across the entire ambient temperature range)

Repeatability

Volume flow	Max. ±0.1 % o. r. ± 0.5 mm/s (0.02 in/s)
Electrical conductivity	<ul style="list-style-type: none"> ▪ Max. ±5 % o. r. (5 to 100 000 µS/cm) ▪ Max. ±1 % o. r. for DN 15 to 150 in conjunction with stainless steel process connections, 1.4404 (F316L)
Temperature	±0.5 °C (±0.9 °F)

Temperature measurement response time

$T_{90} < 15 \text{ s}$

Influence of ambient temperature

Current output

Temperature coefficient max. $1 \mu\text{A}/^\circ\text{C}$

Pulse/frequency output

No additional effect. Is included in the accuracy.

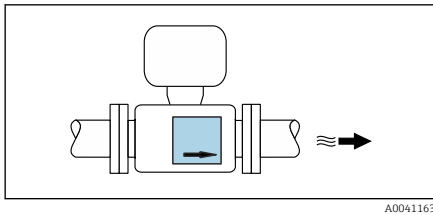
Installation

Installation conditions

42

Installation conditions

Flow direction

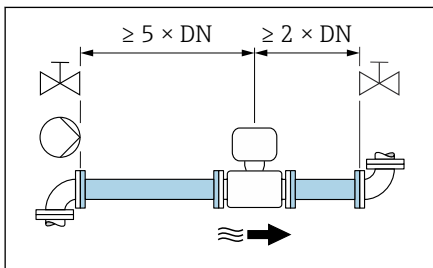


Install the device in the direction of flow.



Note the direction of arrow on the nameplate.

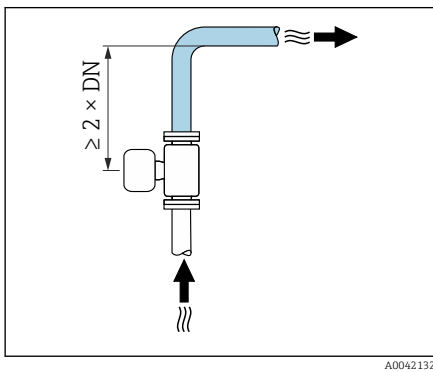
Installation with inlet runs and outlet runs



Ensure straight, undisturbed inlet and outlet runs.



To avoid negative pressure and to comply with accuracy specifications, install the sensor upstream from assemblies that produce turbulence (e.g. valves, T-sections) and downstream from pumps → *Installation near pumps*, 44.

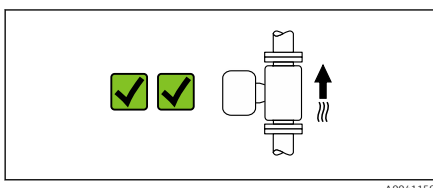


Keep a sufficient distance to the next pipe elbow.

Orientations

Vertical orientation, upward direction of flow

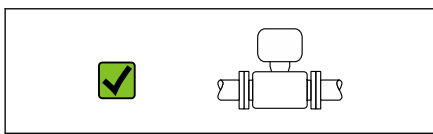
For all applications.



Horizontal orientation, transmitter at top

This orientation is suitable for the following applications:

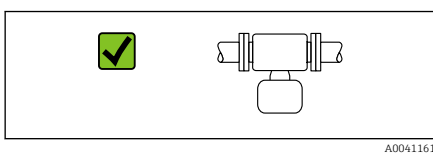
- For low process temperatures in order to maintain the minimum ambient temperature for the transmitter.
- For empty pipe detection, even in the case of empty or partially filled measuring pipes.



Horizontal orientation, transmitter at bottom

This orientation is suitable for the following applications:

- For high process temperatures in order to maintain the maximum ambient temperature for the transmitter.
- To prevent the electronics from overheating in the event of strong heat formation, install the measuring device with the transmitter part pointing downwards.

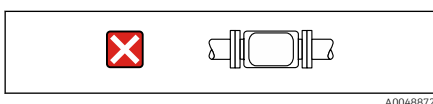


This orientation is not suitable for the following applications:

If empty pipe detection is to be used.

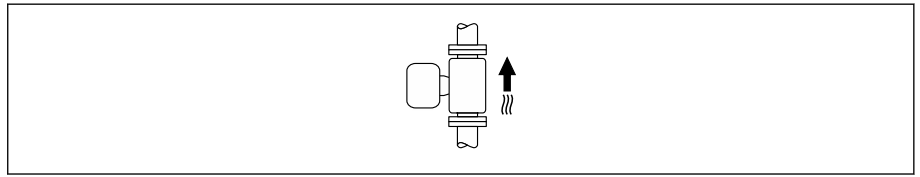
Horizontal orientation, transmitter at side

This orientation is not suitable



Vertical

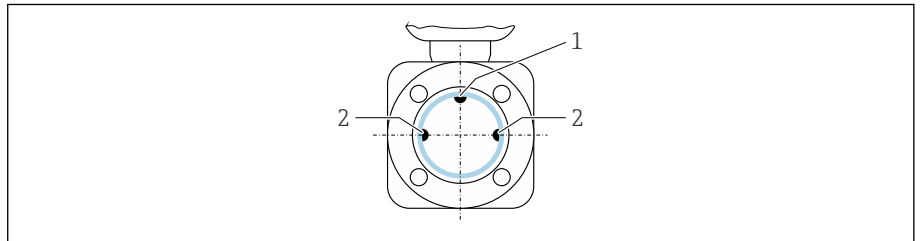
Optimum for self-emptying pipe systems and for use in conjunction with empty pipe detection.



A0015591

Horizontal

- Ideally, the measuring electrode plane should be horizontal. This prevents brief insulation of the measuring electrodes by entrained air bubbles.
- Empty pipe detection only works if the transmitter housing is pointing upwards as otherwise there is no guarantee that the empty pipe detection function will actually respond to a partially filled or empty measuring tube.

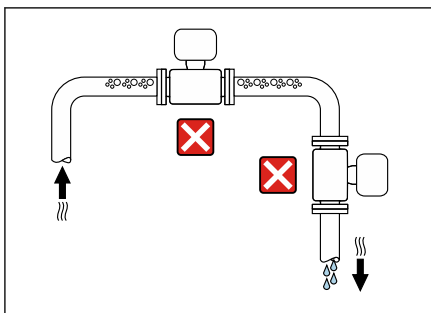


A0028998

- 1 EPD electrode for empty pipe detection (available from DN > 15 mm (1/2 in))
- 2 Measuring electrodes for signal detection

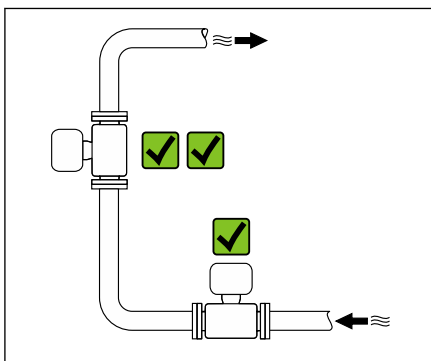
i Measuring devices with a nominal diameter < DN 15 mm (1/2 in) do not have an EPD electrode. In this case, empty pipe detection is performed via the measuring electrodes.

Mounting locations



A0042131

- Do not install the device at the highest point of the pipe.
- Do not install the device upstream from a free pipe outlet in a down pipe.

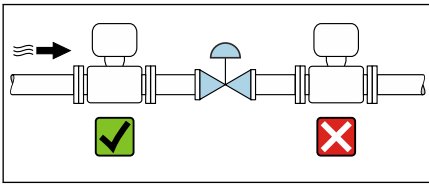


A0042317

The device should ideally be installed in an ascending pipe.

Installation near control valves

Install the device in the direction of flow upstream from the control valve.



A0041091

Installation upstream from a down pipe

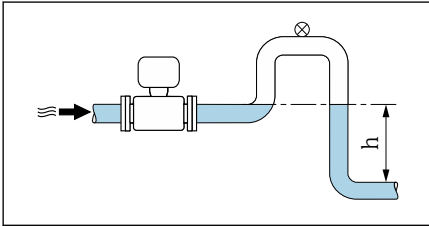
NOTICE

Negative pressure in the measuring pipe can damage the liner!

- ▶ If installing upstream from down pipes with a length $h \geq 5$ m (16.4 ft): install a siphon with a vent valve downstream from the device.



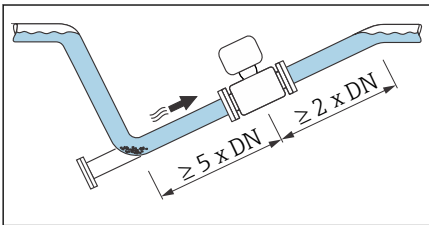
This arrangement prevents the flow of liquid stopping in the pipe and air entrainment.



A0041089

Installation with partially filled pipes

- Partially filled pipes with a gradient require a drain-type configuration.
- The installation of a cleaning valve is recommended.



A0041088

Installation near pumps

NOTICE

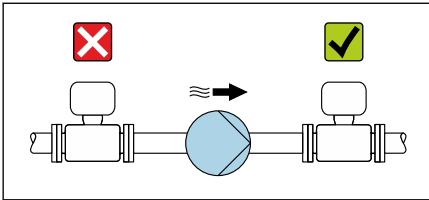
Negative pressure in the measuring pipe can damage the liner!

- ▶ Install the device in the direction of flow downstream from the pump.
- ▶ Install pulsation dampers if reciprocating, diaphragm or peristaltic pumps are used.



Information on the liner's resistance to partial vacuum (*Verweisziel existiert nicht, aber @y.link.required='true'*)

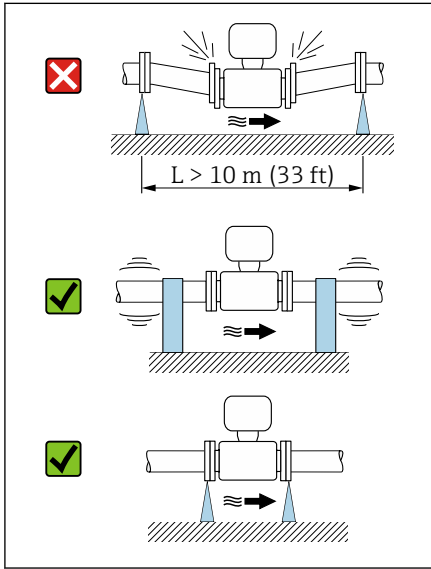
Information on the measuring system's resistance to vibration and shock
→ *Vibration-resistance and shock-resistance*, 48



A0041083

Pipe vibrations

A remote version is recommended in the event of strong pipe vibrations.



A0041092

NOTICE

Pipe vibrations can damage the device!

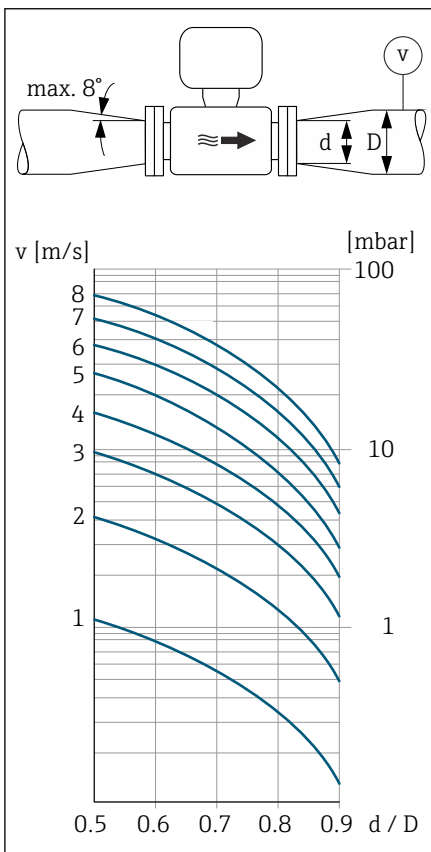
- ▶ Do not expose the device to strong vibrations.
- ▶ Support the pipe and fix it in place.
- ▶ Support the device and fix it in place.
- ▶ Mount the sensor and transmitter separately.

Adapters

Suitable adapters (double-flange reducers) can be used to install the sensor in larger-diameter pipes. The resulting higher rate of flow improves measuring accuracy with very slow-moving media.

i The nomogram shown here can be used to calculate the pressure loss caused by reducers and expanders. It only applies to liquids with a viscosity similar to that of water.

1. Calculate the ratio of the diameters d/D .
2. Determine the flow velocity after the reduction.
3. From the chart, determine the pressure loss as a function of the flow velocity v and the d/D ratio.



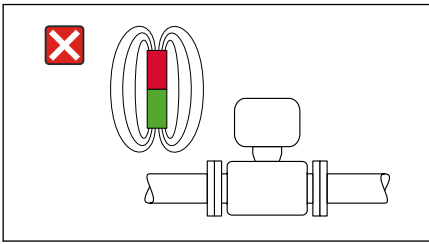
A0041086

Seals

Note the following when installing seals:
For plastic flanges: seals are **always** required.

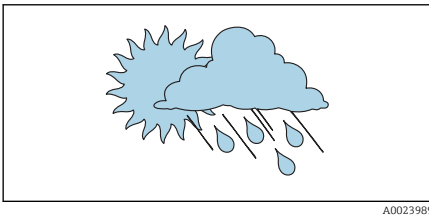
Magnetism and static electricity

Do not install the device near magnetic fields, e.g. motors, pumps, transformers.



Outdoor use



- Avoid exposure to direct sunlight.
- Install in a location protected from sunlight.
- Avoid direct exposure to weather conditions.
- Use a weather protection cover → *Transmitter*, 110.



Environment

Ambient temperature range	48
Storage temperature	48
Relative humidity	48
Operating height	48
Degree of protection	48
Vibration-resistance and shock-resistance	48
Interior cleaning	49
Electromagnetic compatibility (EMC)	49

Ambient temperature range

Transmitter	-40 to +60 °C (-40 to +140 °F)
Local display	-20 to +60 °C (-4 to +140 °F) The readability of the display may be impaired at temperatures outside the temperature range.
Sensor	-40 to +60 °C (-40 to +140 °F)
Liner	Do not exceed or fall below the permitted temperature range of the liner .  Dependency of ambient temperature on medium temperature → <i>Medium temperature range</i> ,  52

Storage temperature

The storage temperature corresponds to the ambient temperature range of the transmitter and sensor.

Relative humidity

The device is suitable for use in outdoor and indoor areas with a relative humidity of 5 to 95%.

Operating height

According to EN 61010-1

- Without overvoltage protection: ≤ 2 000 m
- With overvoltage protection: > 2 000 m

Degree of protection

Transmitter	<ul style="list-style-type: none"> ■ IP66/67, Type 4X enclosure, suitable for pollution degree 4 ■ Open housing: IP20, Type 1 enclosure, suitable for pollution degree 2
Sensor	IP66/67, Type 4X enclosure, suitable for pollution degree 4

Vibration-resistance and shock-resistance

Compact version

Vibration, sinusoidal <ul style="list-style-type: none"> ■ Following IEC 60068-2-6 ■ 20 cycles per axis 	2 to 8.4 Hz	3.5 mm peak
	8.4 to 2 000 Hz	1 g peak
Vibration, broad-band random <ul style="list-style-type: none"> ■ Following IEC 60068-2-64 ■ 120 min per axis 	10 to 200 Hz	0.003 g ² /Hz
	200 to 2 000 Hz	0.001 g ² /Hz (1.54 g rms)
Shocks, half-sine <ul style="list-style-type: none"> ■ Following IEC 60068-2-27 ■ 3 positive and 3 negative shocks 	6 ms 30 g	

Shock

Due to rough handling according to IEC 60068-2-31.

Remote version (sensor)

Vibration, sinusoidal <ul style="list-style-type: none"> ■ Following IEC 60068-2-6 ■ 20 cycles per axis 	2 to 8.4 Hz	7.5 mm peak
	8.4 to 2 000 Hz	2 g peak

Vibration, broad-band random

- Following IEC 60068-2-6
- 120 min per axis

10 to 200 Hz
200 to 2 000 Hz

0.01 g²/Hz
0.003 g²/Hz (2.7 g rms)

Shocks, half-sine

- Following IEC 60068-2-6
- 3 positive and 3 negative shocks

6 ms 50 g

Shock

Due to rough handling according to IEC 60068-2-31.

Interior cleaning

Available methods of internal cleaning:

- Cleaning in place (CIP)
- Sterilization in place (SIP)

Electromagnetic compatibility (EMC)

As per IEC/EN 61326 and NAMUR Recommendation NE 21.



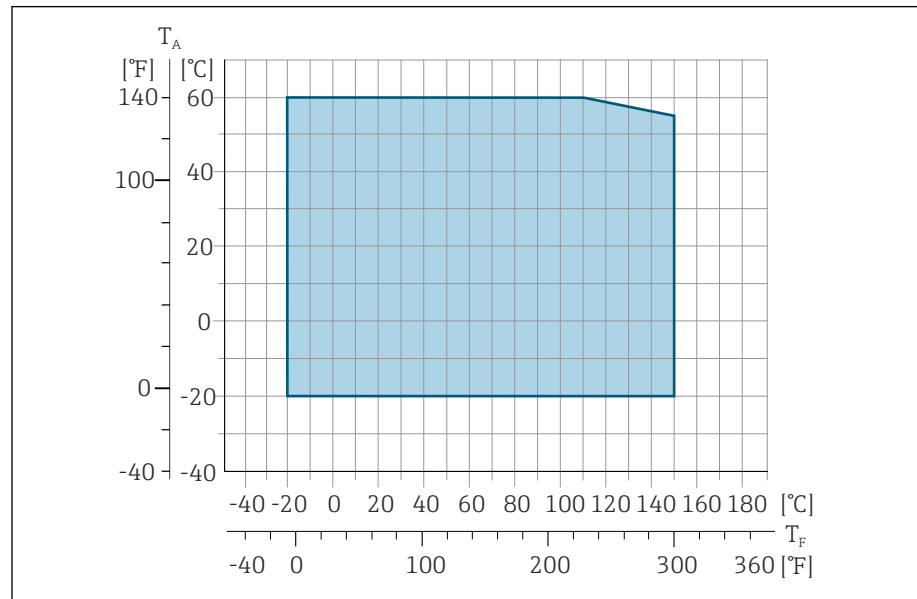
For more information: Declaration of Conformity

Process

Medium temperature range	52
Conductivity	52
Flow limit	53
Pressure-temperature ratings	54
Pressure tightness	56
Pressure loss	56

Medium temperature range

-20 to +150 °C (-4 to +302 °F)



A0027450

T_A Ambient temperature

T_F Medium temperature

Conductivity

The minimum conductivity is:

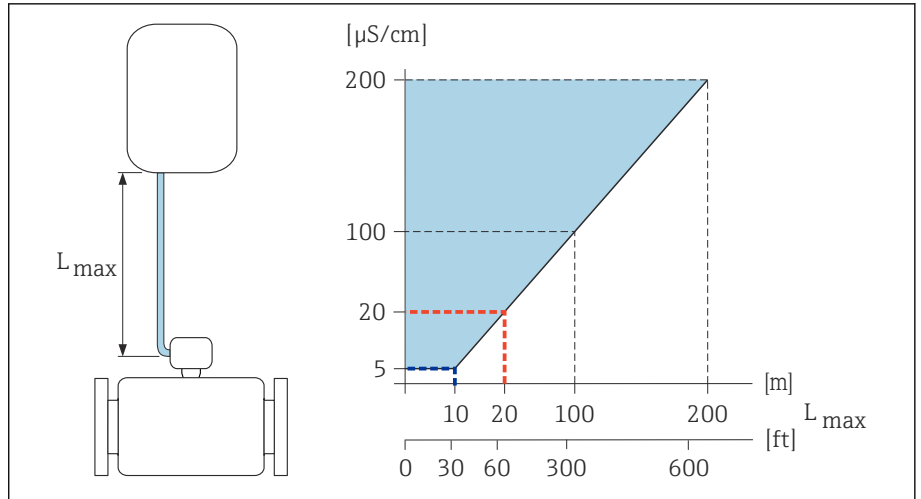
- 5 $\mu\text{S}/\text{cm}$ for liquids in general
- 20 $\mu\text{S}/\text{cm}$ for demineralized water

The following basic conditions must be observed for $< 20 \mu\text{S}/\text{cm}$:

- Order code 013 for "Functionality", option D "Extended transmitter" and higher output signal damping is recommended for values under 20 $\mu\text{S}/\text{cm}$.
- Observe the maximum permitted cable length L_{max} . This length is determined by the conductivity of the medium.
- With order code 013 "Functionality", option A "Standard transmitter" and empty pipe detection (EPD) switched on, the minimum conductivity is 20 $\mu\text{S}/\text{cm}$.
- With order code 013 "Functionality", option A "Standard transmitter" - remote version, empty pipe detection may not be activated if $L_{\text{max}} > 20 \text{ m}$.



Note that in the case of the remote version, the minimum conductivity depends on the cable length.



A0047485

4 Permitted length of connecting cable

Colored area = permitted range
 L_{max} = length of connecting cable in [m] ([ft])
 $[\mu\text{S/cm}]$ = medium conductivity
 Red line = order code 013 "Functionality", option A "Standard transmitter"
 Blue line = order code 013 "Functionality", option D "Extended transmitter"

Flow limit

Pipe diameter and flow rate determine the nominal diameter of the sensor.

i The flow velocity is increased by reducing the sensor nominal diameter.

2 to 3 m/s (6.56 to 9.84 ft/s)	Optimum flow velocity
$v < 2$ m/s (6.56 ft/s)	For low conductivity values
$v > 2$ m/s (6.56 ft/s)	For media producing buildup, e.g. high-fat milk

Pressure-temperature ratings

Maximum permitted medium pressure as a function of the medium temperature.

The data relate to all pressure bearing parts of the device.

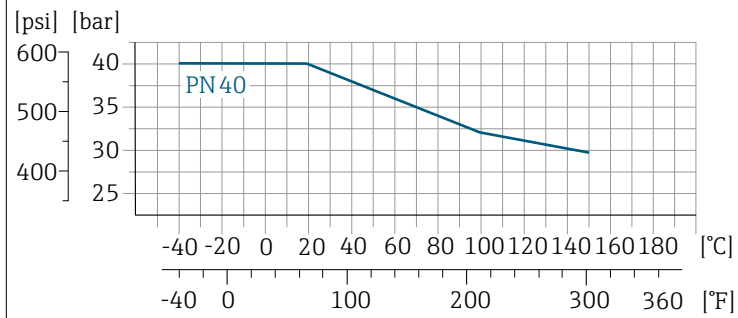
Process connections with O-ring seal, DN 2 to 25 (1/12 to 1")

Maximum permitted medium pressure as a function of the medium temperature.

The data relate to all pressure bearing parts of the device.

Fixed flange according to EN 1092-1

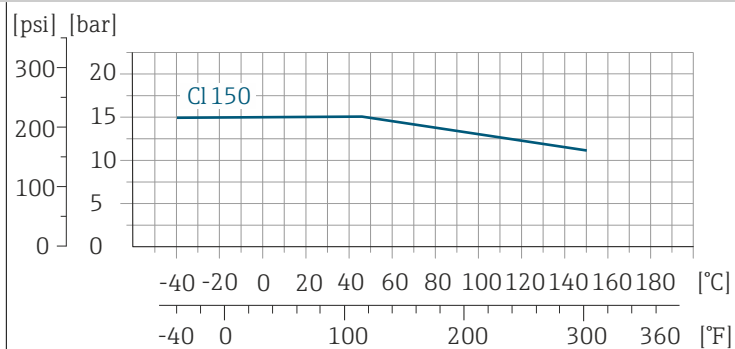
Stainless steel



A0028928-EN

Fixed flange according to ASME B16.5

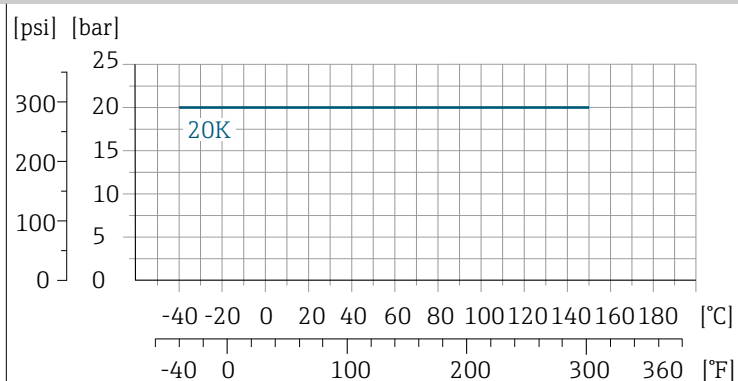
Stainless steel



A0028936-EN

Fixed flange according to JIS B2220

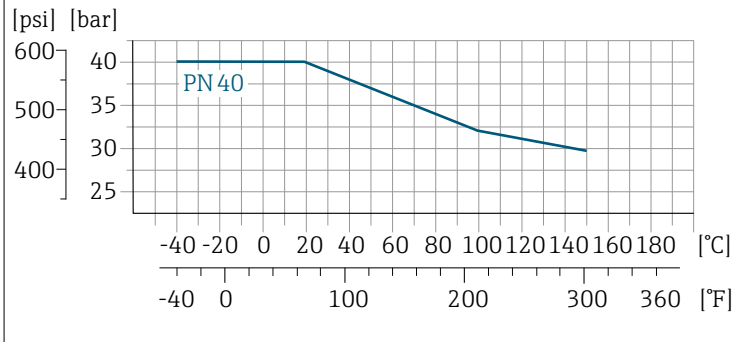
Stainless steel



A0028938-EN

**Coupling according to ISO 288 / DIN2999, NPT
Welding nipple according to DIN EN ISO 1127, ISO 2037**

Stainless steel

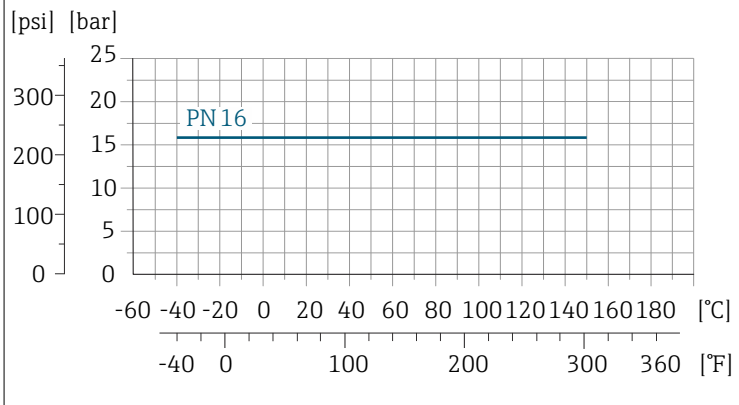


A0028928-EN

Process connections with aseptic gasket seal, DN 2 to 25 (1/12 to 1")

**Welding nipple according to EN 10357 (DIN 11850)
Thread according to DIN 11851
Thread according to DIN 11864-1
Flange DIN 11864-2 Form**

Stainless steel

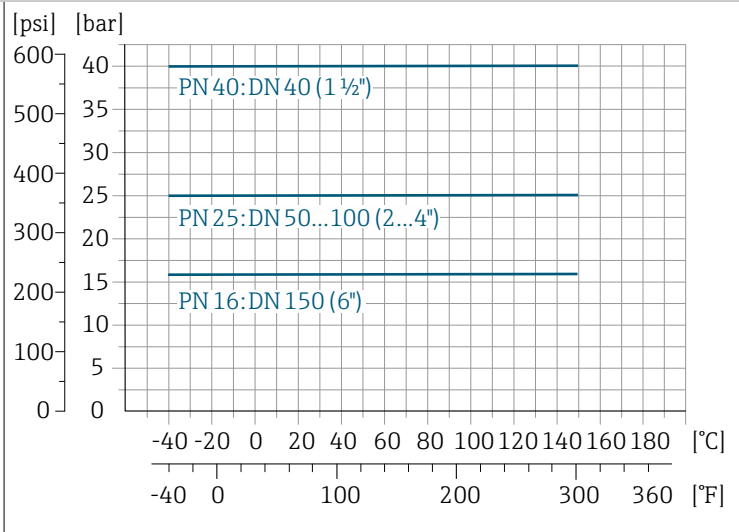


A0028940-EN

Process connections with aseptic gasket seal, DN 40 to 150 (1 1/2 to 6")

**Welding nipple according to ASME BPE
Welding nipple according to EN 10357 (DIN 11850)
Welding nipple according to ISO 2037
Thread according to DIN 11851**

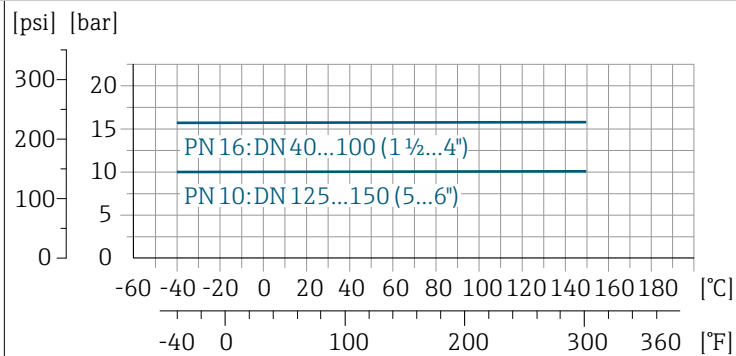
Stainless steel



A0028942-EN

Flange DIN 11864-2 Form A, flange with notch
Thread according to DIN 11864-1

Stainless steel



A0028943-EN

Tri-clamp

Stainless steel

The clamp connections are suitable up to a maximum pressure of 16 bar (232 psi). Please observe the operating limits of the clamp and seal used, as they can be over 16 bar (232 psi). The clamp and seal are not included in the scope of supply.

Pressure tightness

Limit values for the absolute pressure depending on the liner and medium temperature

PFA	Nominal diameter		Absolute pressure in [mbar] ([psi])				
	[mm]	[in]	+25 °C (+77 °F)	+80 °C (+176 °F)	+100 °C (+212 °F)	+130 °C (+266 °F)	+150 °C (+302 °F)
	2 to 150	1/12 to 6	0 (0)	0 (0)	0 (0)	0 (0)	0 (0)

Pressure loss

- No pressure loss: as of DN 8 (5/16"), with transmitter installed in a pipe with the same nominal diameter.
- Pressure loss information when adapters are used → *Adapters*, 45

Mechanical construction

Weight	58
Measuring pipe specification	58
Materials	59
Fitted electrodes	60
Surface roughness	60

Weight

All values refer to devices with flanges with a standard pressure rating.
Weight data are guideline values. The weight may be lower than indicated depending on the pressure rating and design.

Transmitter remote version

- Polycarbonate: 1.4 kg (3.1 lbs)
- Aluminum: 2.4 kg (5.3 lbs)

Sensor remote version

Aluminum sensor connection housing: see the information in the following table.

Nominal diameter		Weight	
[mm]	[in]	[kg]	[lbs]
2	1/12	4.7	10.4
4	5/32	4.7	10.4
8	5/16	4.7	10.4
15	½	4.6	10.1
25	1	5.5	12.1
40	1 ½	6.8	15.0
50	2	7.3	16.1
65	–	8.1	17.9
80	3	8.7	19.2
100	4	10.0	22.1
125	5	15.4	34.0
150	6	17.8	39.3

Measuring pipe specification

Nominal diameter		Pressure rating ¹⁾ EN (DIN) [bar]	Process connection internal diameter	
[mm]	[in]		PFA	
[mm]	[in]		[mm]	[in]
2	1/12	PN 16/40	2.25	0.09
4	5/32	PN 16/40	4.5	0.18
8	5/16	PN 16/40	9.0	0.35
15	½	PN 16/40	16.0	0.63
–	1	PN 16/40	22.6	0.89
25	–	PN 16/40	26.0	1.02
40	1 ½	PN 16/25/40	35.3	1.39
50	2	PN 16/25	48.1	1.89
65	–	PN 16/25	59.9	2.36
80	3	PN 16/25	72.6	2.86
100	4	PN 16/25	97.5	3.84
125	5	PN 10/16	120.0	4.72
150	6	PN 10/16	146.5	5.77

1) Depending on process connection and seals used

Materials

Transmitter housing	
Order code for "Housing"	<ul style="list-style-type: none"> ■ Option A: aluminum, AlSi10Mg, coated ■ Option M: polycarbonate
Window material	<ul style="list-style-type: none"> ■ Order code for "Housing" option A: glass ■ Order code for "Housing" option M: polycarbonate
Sensor connection housing	
	Stainless steel 1.4301 (304)
Cable glands and entries	
Cable gland M20×1.5	Plastic
Adapter for cable entry with female thread G ½" or NPT ½"	Nickel-plated brass
Connecting cable for remote version	
	Electrode and coil current cable: PVC cable with copper shield
Sensor housing	
	Stainless steel: 1.4301 (304)
Measuring tubes	
	Stainless steel: 1.4301 (304)
Liner	
	PFA (USP Class VI, FDA 21 CFR 177.2600)
Electrodes	
	Stainless steel: 1.4435 (316L)
Seals	
	<ul style="list-style-type: none"> ■ O-ring seal, DN 2 to 25 (1/12 to 1"): EPDM, FKM, Kalrez ■ Aseptic (hygienic design) gasket seal, DN 2 to 150 (1/12 to 6"): EPDM, FKM, VMQ (silicone)
Process connections	
	<ul style="list-style-type: none"> ■ Stainless steel, 1.4404 (F316L) ■ PVDF ■ PVC adhesive sleeve
Wall mounting kit	
	Stainless steel 1.4301 (304) Does not meet the hygienic design installation guidelines.
Spacer	
	Stainless steel 1.4435 (F316L)

Accessories

Protective cover	Stainless steel, 1.4404 (316L)
Pipe mounting set	Stainless steel 1.4301 (304)
Wall mounting kit	Stainless steel 1.4301 (304) Does not meet the hygienic design installation guidelines.

Fitted electrodes

Standard electrodes:

- Measuring electrodes
- Empty pipe detection electrode (only DN 15 to 150 (½ to 6"))

Surface roughness

Data relate to surfaces in contact with the medium.

Stainless steel electrodes, 1.4435 (316L); Alloy C22, 2.4602 (UNS N06022); platinum;
tantalum:

≤ 0.3 to 0.5 μm (11.8 to 19.7 μin)

Liner with PFA:

≤ 0.4 μm (15.7 μin)

Stainless steel process connections:

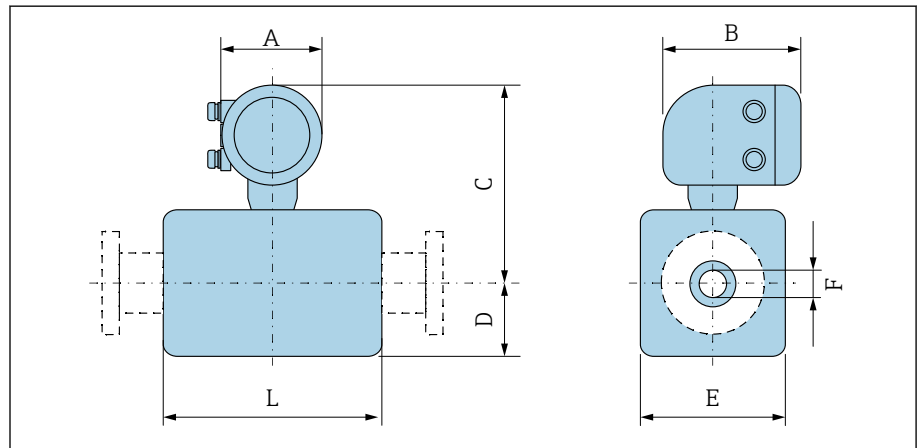
- With O-ring seal: Ra ≤ 1.6 μm (63 μin)
- With aseptic seal: R_{amax} = 0.76 μm (30 μin),

Dimensions in SI units

Compact version	62
Order code for "Housing", option A "Aluminum, coated"	62
Order code for "Housing", option M "Compact, polycarbonate"	63
Remote version	64
Transmitter remote version	64
Sensor remote version	65
Sensor flange connection	66
Flange connections	68
Flange DIN 11864-2 Form A, flange with groove	68
Flange DIN 11864-2 Form A, flange with notch	68
Flange in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 40	69
Flange according to ASME B16.5, Class 150	70
Flange according to JIS B2220, 20K	70
Clamp connections	71
Tri-Clamp	71
Welding nipple	72
Welding nipple according to EN 10357	72
Welding nipple according to ISO 1127	72
Welding nipple according to ISO 2037	72
Welding nipple according to ASME BPE	74
Couplings	75
Thread according to DIN 11851	75
Thread according to DIN 11864-1, Form A	76
Thread according to SMS 1145	76
Male thread according to ISO 228/DIN 2999	77
Mounting kit	78
Wall mounting kit	78
Accessories	79
Grounding rings	79
Spacer	79
Male thread with O-ring seal	80
Female thread with O-ring seal	80
Tri-Clamp	81
Protective cover	81

Compact version

Order code for "Housing", option A "Aluminum, coated"



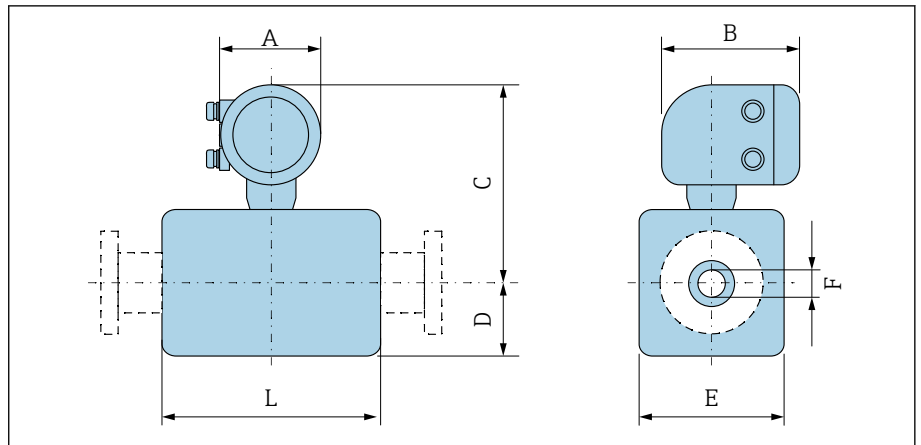
A0043172

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	1/12	139	178	235	48	43	2.25	86
4	1/32	139	178	235	48	43	4.5	86
8	5/16	139	178	235	48	43	9	86
15	1/2	139	178	235	48	43	16	86
-	1	139	178	239	52	56	22.6	86
25	-	139	178	239	52	56	26.0	86
40	1 1/2	139	178	242	54	107	34.8	140
50	2	139	178	249	60	120	47.5	140
65	-	139	178	256	68	135	60.2	140
80	3	139	178	263	74	148	72.9	140
100	4	139	178	276	87	174	97.4	140
125	-	139	178	292	103	206	120.0	200
150	6	139	178	306	117	234	146.9	200

1) Depending on the cable gland used: values up to + 30 mm

2) Total length depends on the process connections.

Order code for "Housing", option M "Compact, polycarbonate"



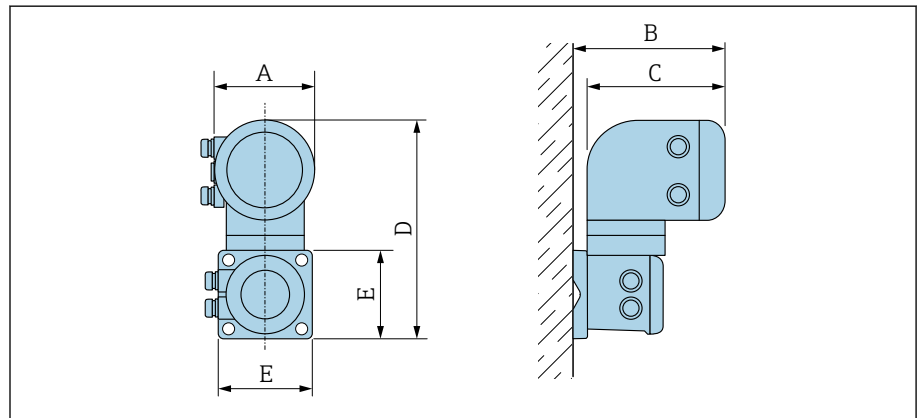
A0043172

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	1/12	132	172	232	55	43	2.25	86
4	1/32	132	172	232	55	43	4.5	86
8	5/16	132	172	232	55	43	9	86
15	1/2	132	172	232	55	43	16	86
-	1	132	172	237	55	56	22.6	86
25	-	132	172	237	55	56	26.0	86
40	1 1/2	132	172	240	54	107	34.8	140
50	2	132	172	247	60	120	47.5	140
65	-	132	172	254	67	135	60.2	140
80	3	132	172	260	74	148	72.9	140
100	4	132	172	273	87	174	97.4	140
125	-	132	172	289	103	206	120.0	200
150	6	132	172	303	117	234	146.9	200

- 1) Depending on the cable gland used: values up to + 30 mm
- 2) Total length depends on the process connections.

Remote version

Transmitter remote version

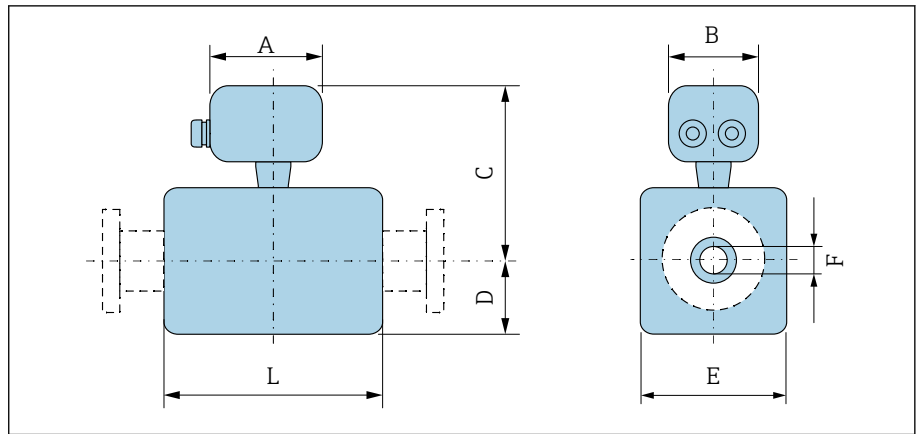


A0042715

Order code for "Housing"	A ¹⁾ [mm]	B [mm]	C [mm]	D [mm]	E [mm]
Option N "Remote, polycarbonate"	132	187	172	307	130
Option P "Remote, aluminum, coated"	139	185	178	309	130

1) Depending on the cable entry used: values up to + 30 mm

Sensor remote version

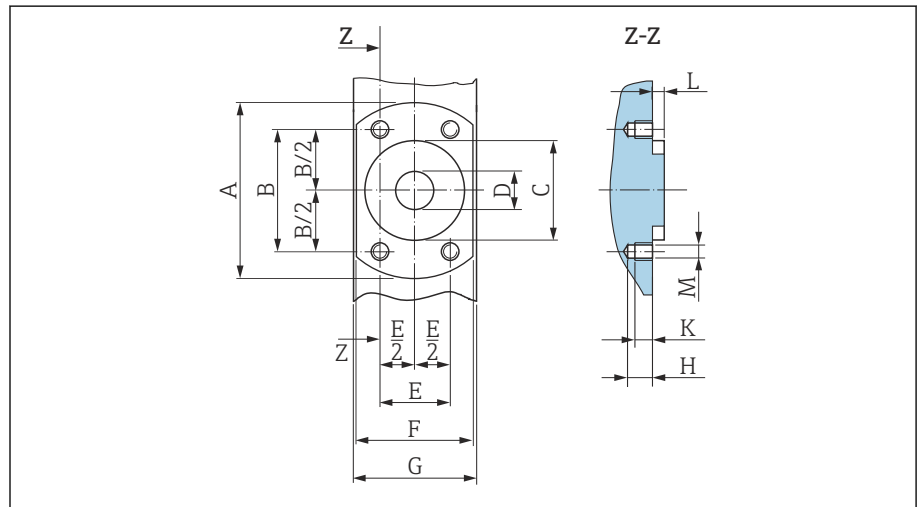


A0043178

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	1/12	183	207	129	55	43	2.25	86
4	1/32	183	207	129	55	43	4.5	86
8	5/16	183	207	129	55	43	9	86
15	1/2	183	207	129	55	43	16	86
-	1	183	207	133	55	56	22.6	86
25	-	183	207	133	55	56	26.0	86
40	1 1/2	183	207	136	54	107	34.8	140
50	2	183	207	143	60	120	47.5	140
65	-	183	207	150	67	135	60.2	140
80	3	183	207	157	74	148	72.9	140
100	4	183	207	170	87	174	97.4	140
125	-	183	207	186	103	206	120.0	200
150	6	183	207	200	117	234	146.9	200

- 1) Depending on the cable gland used: values up to + 30 mm
- 2) Total length depends on the process connections.

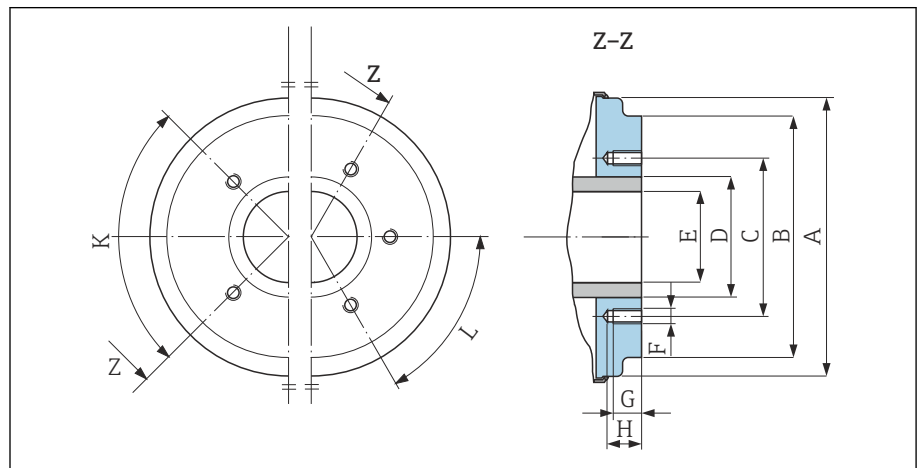
Sensor flange connection



A0017657

5 Front view without process connections

DN		A	B	C	D	E	F	G	H	K	L	M
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	1/12	62	41.6	34	9	24	42	43	8.5	6	4	M6
4	1/32	62	41.6	34	9	24	42	43	8.5	6	4	M6
8	5/16	62	41.6	34	9	24	42	43	8.5	6	4	M6
15	1/2	62	41.6	34	16	24	42	43	8.5	6	4	M6
25	-	72	50.2	44	26	29	55	56	8.5	6	4	M6



A0005528

6 Front view without process connections

DN		A	B	C	D	E	F	G	H	K	L
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	90° ±0.5°	60° ±0.5°
											Tapped holes
40	1 1/2	99.7	85.8	71.0	48.3	34.8	M8	12	17	4	-
50	2	112.7	98.8	83.5	60.3	47.5	M8	12	17	4	-
65	-	127.7	114.8	100.0	76.1	60.2	M8	12	17	-	6
80	3	140.7	133.5	114.0	88.9	72.9	M8	12	17	-	6

DN		A	B	C	D	E	F	G	H	K	L
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	90° ±0.5°	60° ±0.5°
		Tapped holes									
100	4	166.7	159.5	141.0	114.3	97.4	M8	12	17	-	6
125	-	198.7	191.5	171.0	139.7	120.0	M10	15	20	-	6
150	6	226.7	219.5	200.0	168.3	146.9	M10	15	20	-	6

Flange connections

Flange DIN 11864-2 Form A, flange with groove

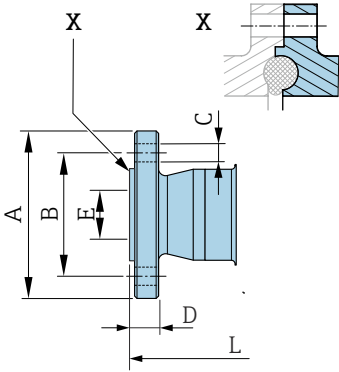
Stainless steel: order code for "Process connection", option DQS

Suitable for pipe as per EN 10357 series A, flange with groove

DN 2 to 8 as standard with DN 10 flanges

Surface roughness: $Ra_{max} = 0.76 \mu m$

i Please note the internal diameters of the measuring pipe and process connection (E) when cleaning with pigs.

	DN [mm]	Pipe [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
	2 to 8	13 × 1.5 (DN 10)	54	37	4 × Ø9	10	10	183
	15	19 × 1.5 (DN 15)	59	42	4 × Ø9	10	16	183
	25	29 × 1.5 (DN 25)	70	53	4 × Ø9	10	26	183

A0043232

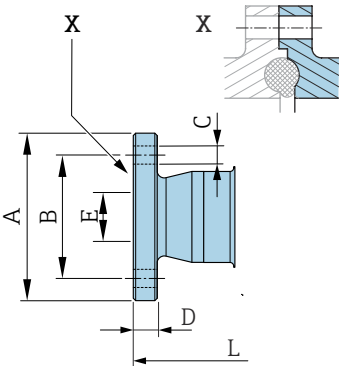
Flange DIN 11864-2 Form A, flange with notch

Stainless steel: order code for "Process connection", option DRS

Suitable for pipe as per EN 10357 series A, flange with notch

Surface roughness: $Ra_{max} = 0.76 \mu m$

i Please note the internal diameters of the measuring pipe and process connection (E) when cleaning with pigs.

	DN [mm]	Pipe [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
	40	41 × 1.5	82	65	4 × Ø9	10	38	246
	50	53 × 1.5	94	77	4 × Ø9	10	50	246
	65	70 × 2	113	95	8 × Ø9	10	66	246
	80	85 × 2	133	112	8 × Ø11	10	81	270
	100	104 × 2	159	137	8 × Ø11	10	100	278
	125	129 × 2	183	161	8 × Ø11	10	125	362
	150	154 × 2	213	188	8 × Ø14	10	150	362

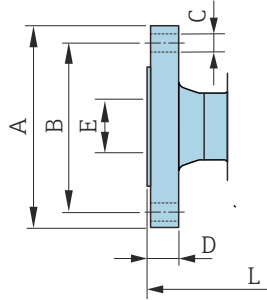
A0042819

Flange in accordance with EN 1092-1 (DIN 2501 / DIN 2512N): PN 40

Stainless steel: order code for "Process connection", option D5S

Surface roughness: EN 1092-1 Form B1 (DIN 2526 Form C), $R_a \leq 1.6 \mu\text{m}$

DN 2 to 8 with DN 15 flanges as standard



A0042813

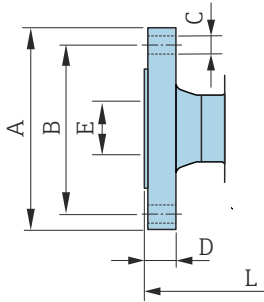
DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
2 to 8	95	65	4 × Ø14	16	17.3	198.4
15	95	65	4 × Ø14	16	17.3	198.4
25	115	85	4 × Ø14	18	28.5	198.4

Flange according to ASME B16.5, Class 150

Stainless steel: order code for "Process connection", option A1S

Surface roughness: $R_a \leq 1.6 \mu\text{m}$

DN 2 to 8 with DN 15 flanges as standard

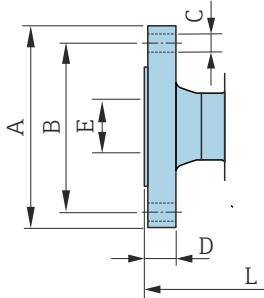


A0042813

DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
2 to 8	90	60.3	4 × Ø15.7	11.2	15.7	218
15	90	60.3	4 × Ø15.7	11.2	15.7	218
25	110	79.4	4 × Ø15.7	14.2	26.7	230

Flange according to JIS B2220, 20K

Stainless steel: order code for "Process connection", option N4S

Surface roughness: $R_a \leq 1.6 \mu\text{m}$ 

A0042813

DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
2 to 8	95	70	4 × Ø15	14	15	220
15	95	70	4 × Ø15	14	15	220
25	125	90	4 × Ø19	16	25	220

Clamp connections

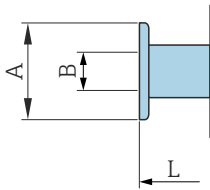
Tri-Clamp

1.4404/316L: order code for "Process connection", option FAS

Suitable for pipe according to ASME BPE (DIN 11866 series C)

Surface roughness: $Ra_{max} = 0.76 \mu m$

i Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



A0043179

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	12.7 × 1.65	25	9.4	143
15	19.1 × 1.65	25	15.8	143
25	25.4 × 1.65	50.4	22.1	143
40	38.1 × 1.65	50.4	34.8	220
50	50.8 × 1.65	63.9	47.5	220
65	63.5 × 1.65	77.4	60.2	220
80	76.2 × 1.65	90.9	72.9	220
100	101.6 × 2.11	118.9	97.4	220
150	152.4 × 2.77	166.9	146.9	300


Welding nipple

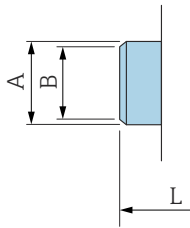
Welding nipple according to EN 10357

1.4404/316L: order code for "Process connection", option DAS

Suitable for pipe EN 10357 series A

Surface roughness: $Ra_{max} = 0.76 \mu\text{m}$

 Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



A0043180


DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	13 × 1.5	13	10	132.6
15	19 × 1.5	19	16	132.6
25	29 × 1.5	29	26	132.6
40	41 × 1.5	41	38	220
50	53 × 1.5	53	50	220
65	70 × 2	70	66	220
80	85 × 2	85	81	220
100	104 × 2	104	100	220
125	129 × 2	129	125	300
150	154 × 2	154	150	300

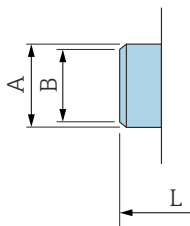
Welding nipple according to ISO 1127

1.4404/316L: order code for "Process connection", option A2S

Suitable for pipe ISO 1127, series 1

Surface roughness: $Ra_{max} = 0.76 \mu\text{m}$

 Please note the internal diameters of the measuring pipe and process connection (dimension B) when cleaning with pigs.



A0043180


DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	13.5 × 2.30	13.5	9	126.6
15	21.3 × 2.65	21.3	16	126.6
25	33.7 × 3.25	33.7	27.2	126.6

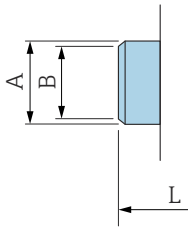
Welding nipple according to ISO 2037

1.4404/316L: order code for "Process connection", option IAS

Suitable for pipe ISO 2037

Surface roughness: $Ra_{max} = 0.76 \mu\text{m}$

 Please note the internal diameters of the measuring pipe and process connection (dimension B) when cleaning with pigs.



A0043180


DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	12.7 × 1.65	12	10	118.2
15	19.05 × 1.65	18	16	118.2
25	25.4 × 1.60	25	22.6	118.2
40	38 × 1.2	38	35.6	220
50	51 × 1.2	51	48.6	220
65	63.5 × 1.6	63.5	60.3	220
80	76.1 × 1.6	76.1	72.9	220
100	101.6 × 2	101.6	97.6	220
125	139.7 × 2	139.7	135.7	380
150	168.3 × 2.6	168.3	163.1	380

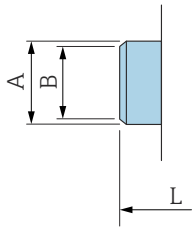
Welding nipple according to ASME BPE

1.4404/316L: order code for "Process connection", option AAS

Suitable for pipe according to ASME BPE (DIN 11866 series C)

Surface roughness: $Ra_{max} = 0.76 \mu\text{m}$

 Please note the internal diameters of the measuring pipe and process connection (dimension B) when cleaning with pigs.



A0043180

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	12.7 × 1.65	12.7	9	118.2
15	19.1 × 1.65	19.1	16	118.2
25	25.4 × 1.65	25.4	22.6	118.2
40	38.1 × 1.65	38.1	34.8	220
50	50.8 × 1.65	50.8	47.5	220
65	63.5 × 1.65	63.5	60.2	220
80	76.2 × 1.65	76.2	72.9	220
100	101.6 × 1.65	101.6	97.4	220
150	152.4 × 2.77	152.4	146.9	300

Couplings

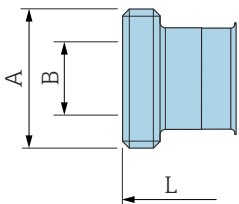
Thread according to DIN 11851

1.4404/316L: order code for "Process connection", option DCS

Suitable for pipe EN 10357 series B (DN 2 to 25)

Surface roughness: $Ra_{max} = 0.76 \mu m$

i Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	12 × 1 (DN 10)	Rd 28 × 1/8	10	174
15	18 × 1.5	Rd 34 × 1/8	16	174
25	28 × 1 or 28×1.5	Rd 52 × 1/6	26	190

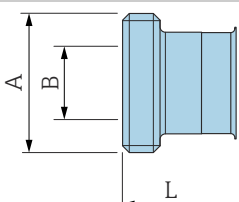
A0048695

1.4404/316L: order code for "Process connection", option DCS

Suitable for pipe EN 10357 series A (DN 40 to 150)

Surface roughness: $Ra_{max} = 0.76 \mu m$

i Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
40	41 × 1.5	Rd 65 × 1/6	38	260
50	53 × 1.5	Rd 78 × 1/6	50	260
65	70 × 2	Rd 95 × 1/6	66	270
80	85 × 2	Rd 110 × 1/4	81	280
100	104 × 2	Rd 130 × 1/4	100	290
125	129 × 2	Rd 160 × 1/4	125	380
150	154 × 2	Rd 160 × 1/4	150	390


A0048695

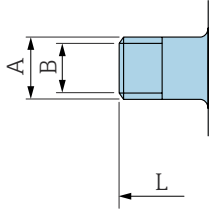
Thread according to DIN 11864-1, Form A

1.4404/316L: order code for "Process connection", option DDS

Suitable for pipe EN 10357 series A

Surface roughness: $Ra_{max} = 0.76 \mu\text{m}$

 Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	Pipe 13 × 1.5 (DN 10)	Rd 28 × 1/8	10	170
15	Pipe 19 × 1.5	Rd 34 × 1/8	16	170
25	Pipe 29 × 1.5	Rd 52 × 1/6	26	184
40	41 × 1.5	Rd 65 × 1/6	38	256
50	53 × 1.5	Rd 78 × 1/6	50	256
65	70 × 2	Rd 95 × 1/6	66	266
80	85 × 2	Rd 110 × 1/4	81	276
100	104 × 2	Rd 130 × 1/4	100	286

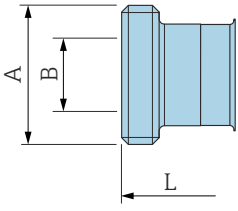
A0043253

Thread according to SMS 1145

1.4404/316L: order code for "Process connection", option SAS

Surface roughness: $Ra_{max} = 0.76 \mu\text{m}$

 Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



DN [mm]	Pipe [mm]	DN SMS 1145 [mm]	A [mm]	B [mm]	L [mm]
25	1	25	Rd 40 × 1/6	22.6	147.6
40	38.1 × 1.65	38	Rd 60 × 1/6	34.8	256
50	50.8 × 1.65	51	Rd 70 × 1/6	47.5	256
65	63.5 × 1.65	63.5	Rd 85 × 1/6	60.2	266
80	76.2 × 1.65	76	Rd 98 × 1/6	72.6	276
100	101.6 × 1.65	101.6	Rd 132 × 1/6	97.4	286

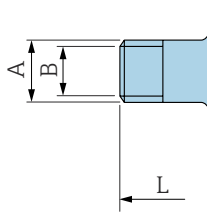
A0043257

Male thread according to ISO 228/DIN 2999

1.4404/316L: order code for "Process connection", option I2S

Suitable for female thread ISO 228/DIN 2999

Surface roughness: $R_a \leq 1.6 \mu\text{m}$

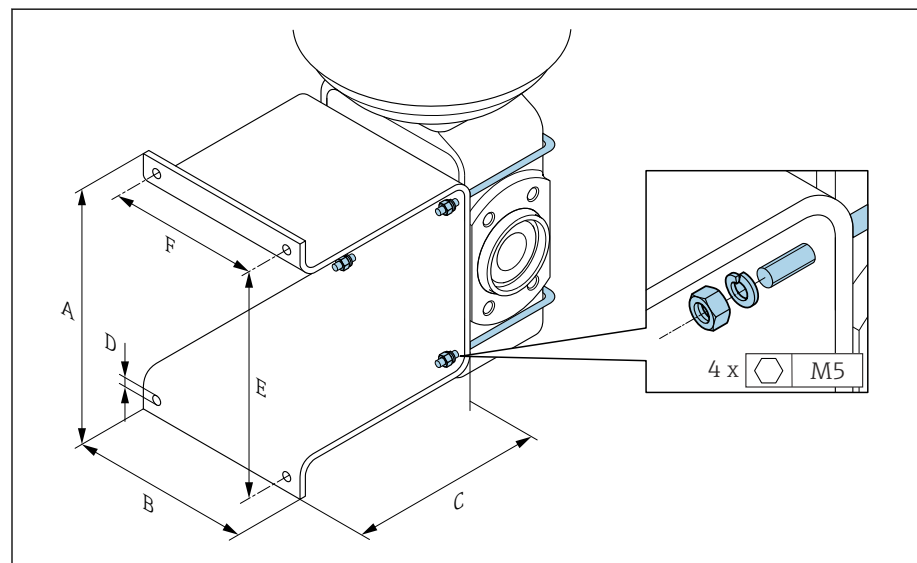


A0043253

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	R $\frac{3}{8}$	R $10.1 \times \frac{3}{8}$	10	166
15	R $\frac{1}{2}$	R $13.2 \times \frac{1}{2}$	16	166
25	R 1	R 16.5×1	25	170

Mounting kit

Wall mounting kit



A	B	C	Ø D	E	F
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
137	110	120	7	125	88

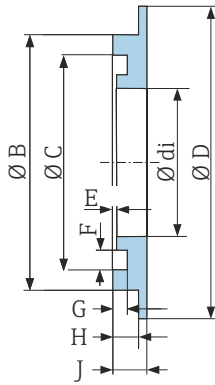
Accessories

Grounding rings

Order code: DK5HR-****

1.4435 (316L), Alloy C22, tantalum

For lap joint flange made of PVDF and PVC adhesive sleeve

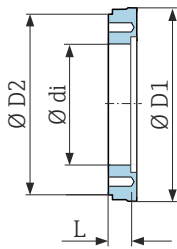


A0017673

DN [mm]	di [mm]	B [mm]	C [mm]	D [mm]	D [mm]	E [mm]	G [mm]	H [mm]	J [mm]
2 to 8	9	22	17.6	33.9	0.5	3.5	1.9	3.4	4.5
15	16	29	24.6	33.9	0.5	3.5	1.9	3.4	4.5
25	26	39	34.6	43.9	0.5	3.5	1.9	3.4	4.5

Spacer

Order code: DK5HB-****



A0017294

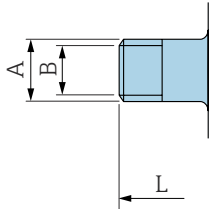
DN [mm]	di [mm]	D1 [mm]	D2 [mm]	L [mm]
80	72.9	140.7	141	30
100	97.4	166.7	162	30

Male thread with O-ring seal

Order code: DKH**-GD**

1.4404/316L

Suitable for female thread NPT

Surface roughness: $R_a \leq 1.6 \mu\text{m}$ 

A0043253

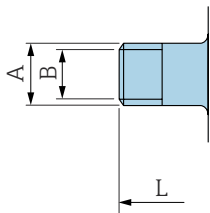
DN [mm]	Thread [mm]	A [mm]	B [mm]	L [mm]
2 to 8	NPT 3/8	R 15.5 × 3/8	10	186
15	NPT 1/2	R 20 × 1/2	16	186
25	NPT 1	R 25 × 1	25	196

Female thread with O-ring seal

Order code: DKH**-GC**

1.4404/316L

Suitable for male thread NPT

Surface roughness: $R_a \leq 1.6 \mu\text{m}$ 

A0043253

DN [mm]	Thread [mm]	A [mm]	B [mm]	L [mm]
2 to 8	NPT 3/8	R 13 × 3/8	8.9	176
15	NPT 1/2	R 14 × 1/2	16	176
25	NPT 1	R 17 × 1	27.2	188

Tri-Clamp

Order code: DKH**-HF**

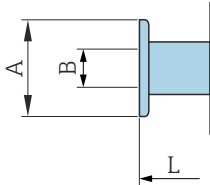
1.4404 (316L)

Suitable for pipe BS 4825 / ASME BPE (reduction in OD 1" to DN15)

Surface roughness: $Ra_{max} = 0.76 \mu m$

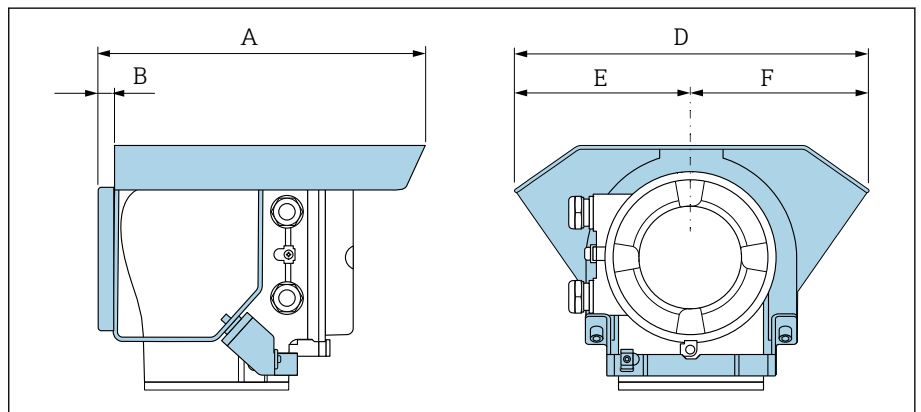
i Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.

DN [mm]	Pipe	A [mm]	B [mm]	L [mm]
15	OD 1"	50.4	22.1	143



A0043179

Protective cover



A0042332

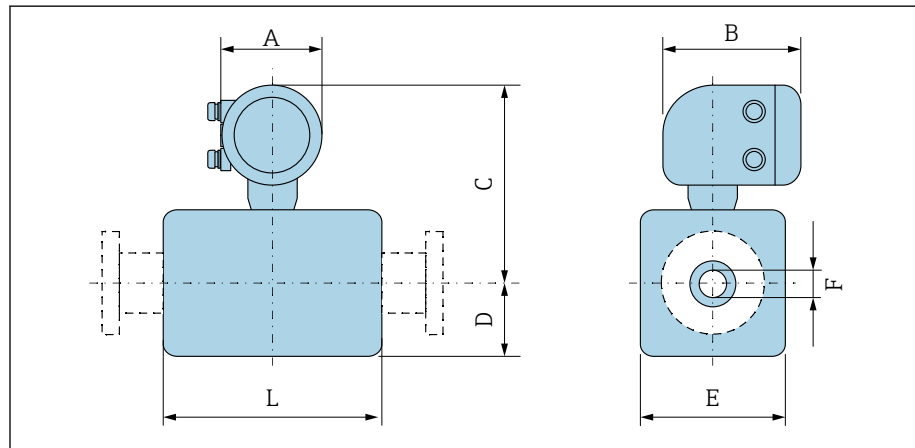
A [mm]	B [mm]	D [mm]	E [mm]	F [mm]
257	12	280	140	140

Dimensions in US units

Compact version	84
Order code for "Housing", option A "Aluminum, coated"	84
Order code for "Housing", option M "Compact, polycarbonate"	85
Remote version	86
Transmitter remote version	86
Sensor remote version	87
Sensor flange connection	88
Flange connections	90
Flange according to ASME B16.5, Class 150	90
Clamp connections	90
Tri-Clamp	90
Welding nipple	91
Welding nipple according to ISO 1127	91
Welding nipple according to ISO 2037	91
Welding nipple according to ASME BPE	91
Couplings	93
Thread according to SMS 1145	93
Mounting kits	94
Wall mounting kit	94
Accessories	95
Spacer	95
Clamp connections with aseptic gasket seal available for order	95
Couplings with O-ring seal available for order	96
Grounding rings	97
Protective cover	97

Compact version

Order code for "Housing", option A "Aluminum, coated"



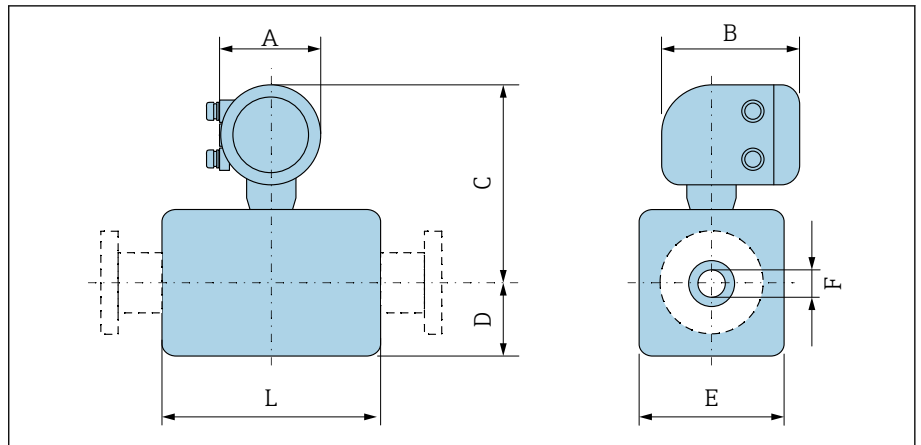
A0043172

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
2	1/12	5.47	7.01	9.25	1.89	1.69	0.089	3.39
4	1/32	5.47	7.01	9.25	1.89	1.69	0.18	3.39
8	5/16	5.47	7.01	9.25	1.89	1.69	0.35	3.39
15	1/2	5.47	7.01	9.25	1.89	1.69	0.63	3.39
-	1	5.47	7.01	9.41	2.05	2.2	0.89	3.39
25	-	5.47	7.01	9.41	2.05	2.2	1.02	3.39
40	1 1/2	5.47	7.01	9.53	2.13	4.21	1.37	5.51
50	2	5.47	7.01	9.8	2.36	4.72	1.87	5.51
65	-	5.47	7.01	10.08	2.68	5.31	2.37	5.51
80	3	5.47	7.01	10.35	2.91	5.83	2.87	5.51
100	4	5.47	7.01	10.87	3.43	6.85	3.83	5.51
125	-	5.47	7.01	11.5	4.06	8.11	4.72	7.87
150	6	5.47	7.01	12.05	4.61	9.21	5.78	7.87

1) Depending on the cable gland used: values up to +1.18 in

2) Total length depends on the process connections.

Order code for "Housing", option M "Compact, polycarbonate"



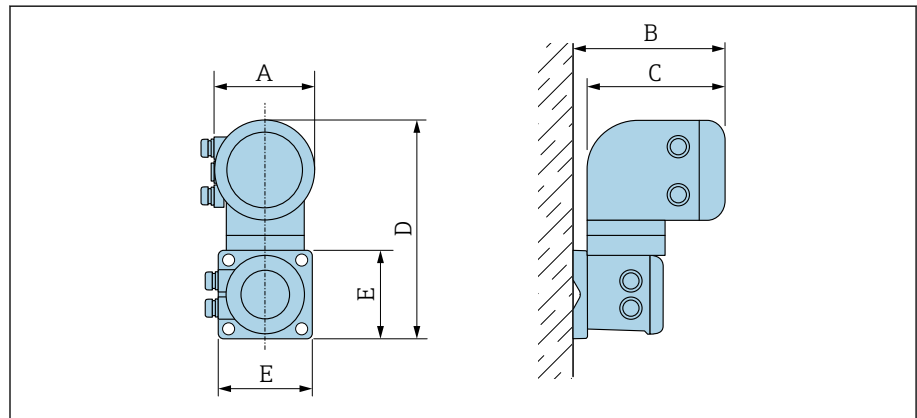
A0043172

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
2	1/12	5.2	6.77	9.13	2.17	1.69	0.089	3.39
4	1/32	5.2	6.77	9.13	2.17	1.69	0.18	3.39
8	5/16	5.2	6.77	9.13	2.17	1.69	0.35	3.39
15	1/2	5.2	6.77	9.13	2.17	1.69	0.63	3.39
-	1	5.2	6.77	9.33	2.17	2.2	0.89	3.39
25	-	5.2	6.77	9.33	2.17	2.2	1.02	3.39
40	1 1/2	5.2	6.77	9.45	2.13	4.21	1.37	5.51
50	2	5.2	6.77	9.72	2.36	4.72	1.87	5.51
65	-	5.2	6.77	10	2.64	5.31	2.37	5.51
80	3	5.2	6.77	10.24	2.91	5.83	2.87	5.51
100	4	5.2	6.77	10.75	3.43	6.85	3.83	5.51
125	-	5.2	6.77	11.38	4.06	8.11	4.72	7.87
150	6	5.2	6.77	11.93	4.61	9.21	5.78	7.87

- 1) Depending on the cable gland used: values up to +1.18 in
- 2) Total length depends on the process connections.

Remote version

Transmitter remote version

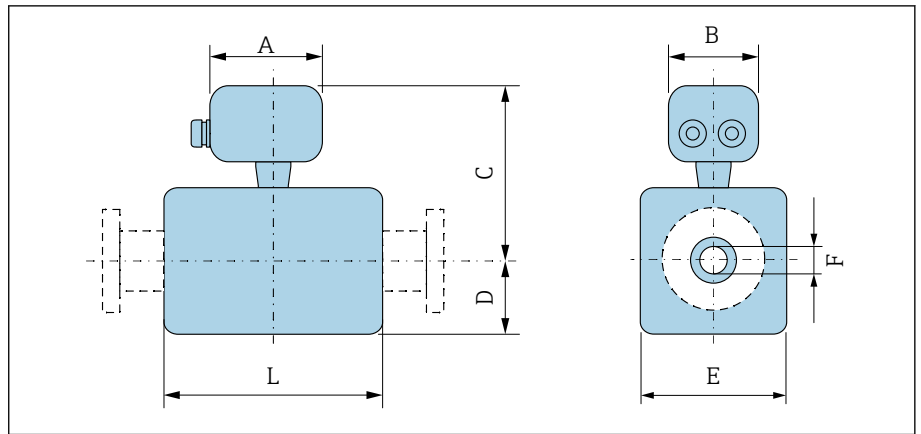


A0042715

Order code for "Housing"	A ¹⁾ [in]	B [in]	C [in]	D [in]	E [in]
Option N "Remote, polycarbonate"	5.2	7.36	6.77	12.09	5.12
Option P "Remote, aluminum, coated"	5.47	7.28	7.01	12.17	5.12

1) Depending on the cable entry used: values up to +1.18 in

Sensor remote version

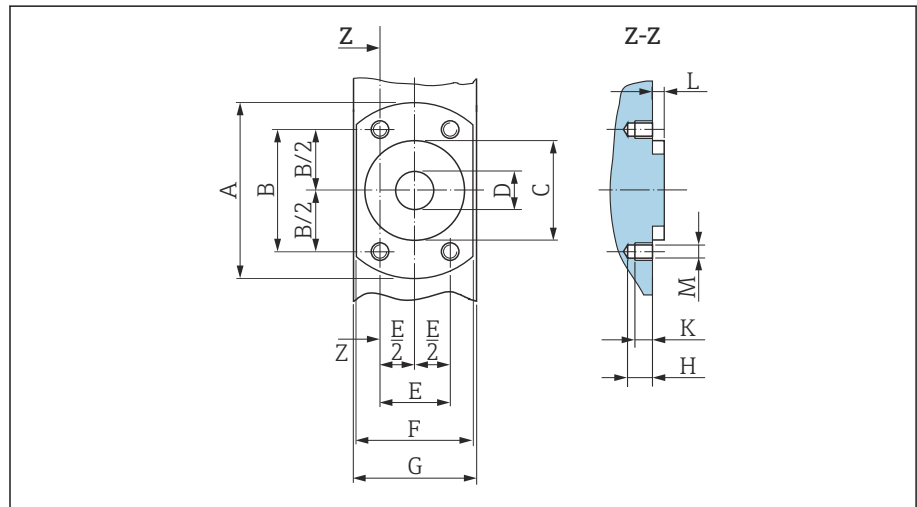


A0043178

[mm]	DN		A ¹⁾	B	C	D	E	F	L ²⁾
	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
2		1/12	7.2	8.15	5.08	2.17	1.69	0.089	3.39
4		1/32	7.2	8.15	5.08	2.17	1.69	0.18	3.39
8		5/16	7.2	8.15	5.08	2.17	1.69	0.35	3.39
15		1/2	7.2	8.15	5.08	2.17	1.69	0.63	3.39
-		1	7.2	8.15	5.24	2.17	2.2	0.89	3.39
25		-	7.2	8.15	5.24	2.17	2.2	1.02	3.39
40		1 1/2	7.2	8.15	5.35	2.13	4.21	1.37	5.51
50		2	7.2	8.15	5.63	2.36	4.72	1.87	5.51
65		-	7.2	8.15	5.91	2.64	5.31	2.37	5.51
80		3	7.2	8.15	6.18	2.91	5.83	2.87	5.51
100		4	7.2	8.15	6.69	3.43	6.85	3.83	5.51
125		-	7.2	8.15	7.32	4.06	8.11	4.72	7.87
150		6	7.2	8.15	7.87	4.61	9.21	5.78	7.87

- 1) Depending on the cable gland used: values up to +1.18 in
- 2) Total length depends on the process connections.

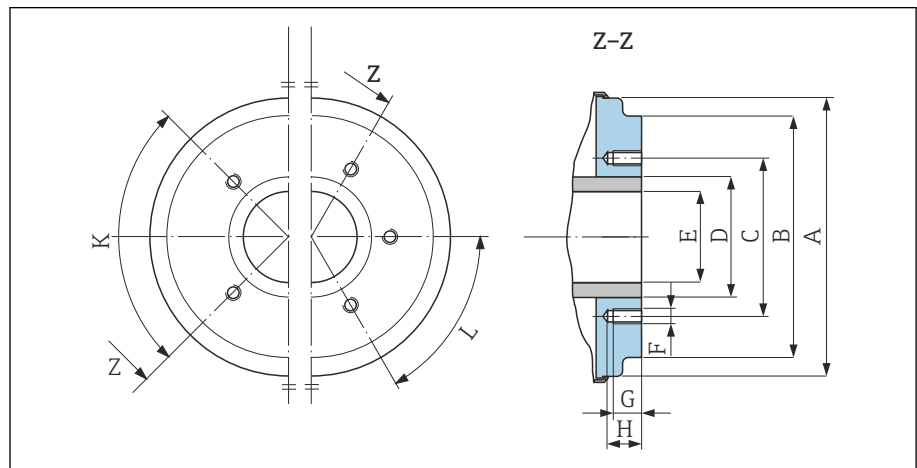
Sensor flange connection



A0017657

7 Front view without process connections

DN		A	B	C	D	E	F	G	H	K	L	M
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[mm]
2	1/12	2.44	1.64	1.34	0.35	0.94	1.65	1.69	0.33	0.24	0.16	M6
4	1/32	2.44	1.64	1.34	0.35	0.94	1.65	1.69	0.33	0.24	0.16	M6
8	5/16	2.44	1.64	1.34	0.35	0.94	1.65	1.69	0.33	0.24	0.16	M6
15	1/2	2.44	1.64	1.34	0.63	0.94	1.65	1.69	0.33	0.24	0.16	M6
25	-	2.83	1.98	1.73	1.02	1.14	2.17	2.2	0.33	0.24	0.16	M6



A0005528

8 Front view without process connections

DN		A	B	C	D	E	F	G	H	K	L
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[mm]	[in]	[in]	90° ±0.5°	60° ±0.5°
											Tapped holes
40	1 1/2	3.93	3.38	2.8	1.9	1.37	M8	0.47	0.67	4	-
50	2	4.44	3.89	3.29	2.37	1.87	M8	0.47	0.67	4	-
65	-	5.03	4.52	3.94	3	2.37	M8	0.47	0.67	-	6
80	3	5.54	5.26	4.49	3.5	2.87	M8	0.47	0.67	-	6

DN		A	B	C	D	E	F	G	H	K	L
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[mm]	[in]	[in]	90° ±0.5°	60° ±0.5°
		Tapped holes									
100	4	6.56	6.28	5.55	4.5	3.83	M8	0.47	0.67	-	6
125	-	7.82	7.54	6.73	5.5	4.72	M10	0.59	0.79	-	6
150	6	8.93	8.64	7.87	6.63	5.78	M10	0.59	0.79	-	6

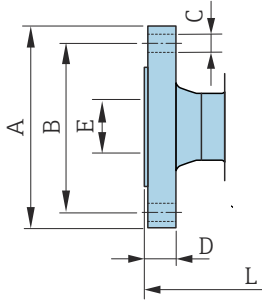
Flange connections

Flange according to ASME B16.5, Class 150

Stainless steel: order code for "Process connection", option A1S

Surface roughness: $R_a \leq 63 \mu\text{m}$

DN $\frac{1}{12}$ " to $\frac{5}{16}$ " with DN $\frac{1}{2}$ " flanges as standard



A0042813

DN [in]	A [in]	B [in]	C [in]	D [in]	E [in]	L [in]
$\frac{1}{12}$ to $\frac{5}{16}$	3.54	2.37	$4 \times \varnothing 0.62$	0.44	0.62	8.58
$\frac{1}{2}$	3.54	2.37	$4 \times \varnothing 0.62$	0.44	0.62	8.58
1	4.33	3.13	$4 \times \varnothing 0.62$	0.56	1.05	9.06

Clamp connections

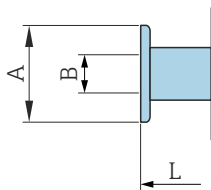
Tri-Clamp

1.4404/316L: order code for "Process connection", option FAS

Suitable for pipe according to ASME BPE (DIN 11866 series C)

Surface roughness: $R_{a_{\max}} = 30 \mu\text{m}$

i Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



A0043179

DN [in]	Pipe [in]	A [in]	B [in]	L [in]
$\frac{1}{12}$ to $\frac{5}{16}$	0.5×0.065	0.98	0.37	5.63
$\frac{1}{2}$	0.75×0.065	0.98	0.62	5.63
1	1×0.065	1.98	0.87	5.63
1 $\frac{1}{2}$	1.5×0.065	1.98	1.37	8.66
2	2×0.065	2.52	1.87	8.66
3	3×0.065	3.58	2.87	8.66
4	4×0.083	4.68	3.83	8.66
6	6×0.109	6.57	5.78	11.81

Welding nipple

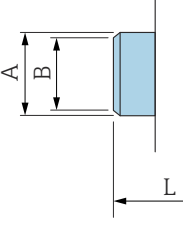
Welding nipple according to ISO 1127

1.4404/316L: order code for "Process connection", option A2S

Suitable for pipe ISO 1127, series 1

Surface roughness: $Ra_{max} = 30 \mu\text{in}$

i Please note the internal diameters of the measuring pipe and process connection (dimension B) when cleaning with pigs.



DN [in]	Pipe [in]	A [in]	B [in]	L [in]
$\frac{1}{12}$ to $\frac{5}{16}$	0.53 × 0.09	0.53	0.35	4.99
$\frac{1}{2}$	0.84 × 0.10	0.84	0.63	4.99

A0043180

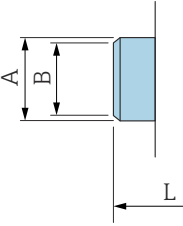
Welding nipple according to ISO 2037

1.4404/316L: order code for "Process connection", option IAS

Suitable for pipe ISO 2037

Surface roughness: $Ra_{max} = 30 \mu\text{in}$

i Please note the internal diameters of the measuring pipe and process connection (dimension B) when cleaning with pigs.



DN [in]	Pipe [in]	A [in]	B [in]	L [in]
$\frac{1}{12}$ to $\frac{5}{16}$	0.5 × 0.065	0.47	0.39	4.65
$\frac{1}{2}$	0.75 × 0.065	0.71	0.63	4.65
1	1 × 0.06	0.98	0.89	4.65
1 ½	38 × 0.05	1.5	1.4	8.66
2	51 × 0.05	2.01	1.91	8.66
3	3 × 0.06	3	2.87	8.66
4	4 × 0.08	4	3.84	8.66
5	5.5 × 0.08	5.5	5.34	14.96
6	6.63 × 0.1	6.63	6.42	14.96

A0043180

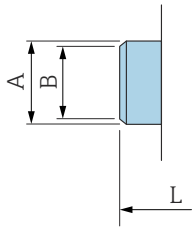
Welding nipple according to ASME BPE

1.4404/316L: order code for "Process connection", option AAS

Suitable for pipe according to ASME BPE (DIN 11866 series C)

Surface roughness: $Ra_{max} = 30 \mu\text{in}$

i Please note the internal diameters of the measuring pipe and process connection (dimension B) when cleaning with pigs.



A0043180


DN [in]	Pipe [in]	A [in]	B [in]	L [in]
$\frac{1}{12}$ to $\frac{5}{16}$	0.5×0.065	0.5	0.35	4.65
$\frac{1}{2}$	0.75×0.065	0.75	0.63	4.65
1	1×0.065	1	0.89	4.65
$1 \frac{1}{2}$	1.5×0.065	1.5	1.37	8.66
2	2×0.065	2	1.87	8.66
3	3×0.065	3	2.87	8.66
4	4×0.065	4	3.83	8.66
6	6×0.109	6	5.78	11.81

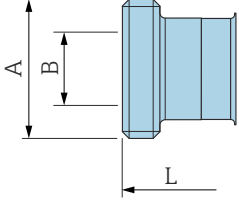
Couplings

Thread according to SMS 1145

1.4404/316L: order code for "Process connection", option SAS

Surface roughness: $Ra_{max} = 30 \mu\text{in}$

 Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.

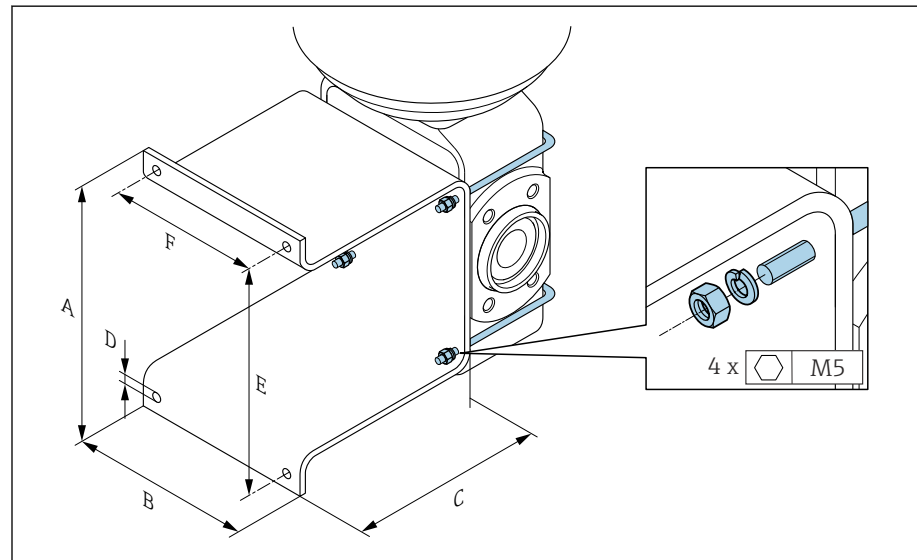


DN [in]	Pipe [in]	DN SMS 1145 [in]	A [in]	B [in]	L [in]
1	1	1	Rd 1.57 × 0.17	0.89	5.81
1 ½	1.5 × 0.06	1.5	Rd 2.36 × 1/6	1.37	10.1
2	2 × 0.06	2	Rd 2.76 × 1/6	1.87	10.1
3	3 × 0.06	3	Rd 3.86 × 1/6	2.86	10.9
4	4 × 0.08	4	Rd 5.20 × 1/6	3.83	11.3

A0043257

Mounting kits

Wall mounting kit

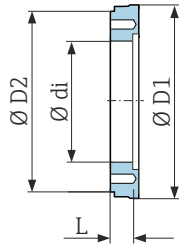


A	B	C	Ø D	E	F
[in]	[in]	[in]	[in]	[in]	[in]
5.39	4.33	4.72	0.28	4.92	3.46

Accessories

Spacer

Order code: DK5HB-****



A0017294

DN [in]	di [in]	D1 [in]	D2 [in]	L [in]
3	2.87	5.54	5.55	1.30
4	3.83	6.56	6.38	1.30

Clamp connections with aseptic gasket seal available for order

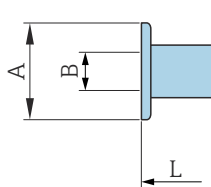
Order code: DKH**-HF**

1.4404 (316L)

Suitable for pipe BS 4825 / ASME BPE (reduction in OD 1" to DN15)

Surface roughness: $Ra_{max} = 30 \mu m$

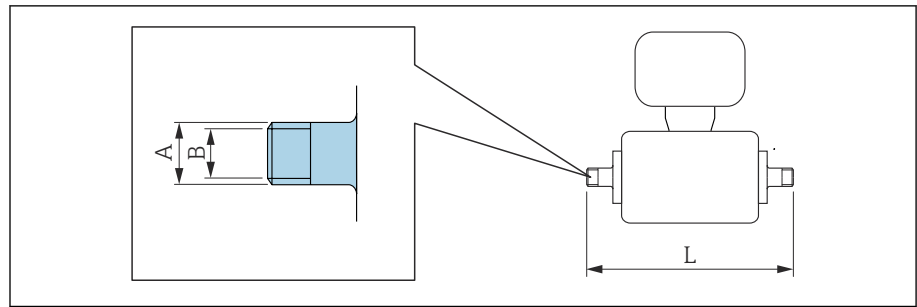
i Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



A0043179

DN [in]	Pipe	A [in]	B [in]	L [in]
½	OD 1"	1.98	0.87	5.63

Couplings with O-ring seal available for order


Male thread
1.4404 (316L)
Order code: DKH-GD****

DN [in]	Suitable for female thread NPT [in]	A [in]	B [in]	L [in]
$\frac{1}{12}$ to $\frac{3}{8}$	NPT $\frac{3}{8}$	R 0.61 × $\frac{3}{8}$	0.39	7.39
$\frac{1}{2}$	NPT $\frac{1}{2}$	R 0.79 × $\frac{1}{2}$	0.63	7.39
1	NPT 1	R 1 × 1	1.00	7.73

Surface roughness: Ra ≤ 63 µin

Female thread
1.4404 (316L)
Order code: DKH-GC****

DN [in]	Suitable for male thread NPT [in]	A [in]	B [in]	L [in]
$\frac{1}{12}$ to $\frac{3}{8}$	NPT $\frac{3}{8}$	R 0.51 × $\frac{3}{8}$	0.35	6.93
$\frac{1}{2}$	NPT $\frac{1}{2}$	R 0.55 × $\frac{1}{2}$	0.63	6.93
1	NPT 1	R 0.67 × 1	1.07	7.41

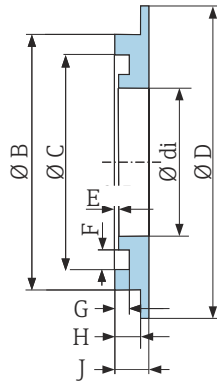
Surface roughness: Ra ≤ 63 µin

Grounding rings

Order code: DK5HR-****

1.4435 (316L), Alloy C22, tantalum

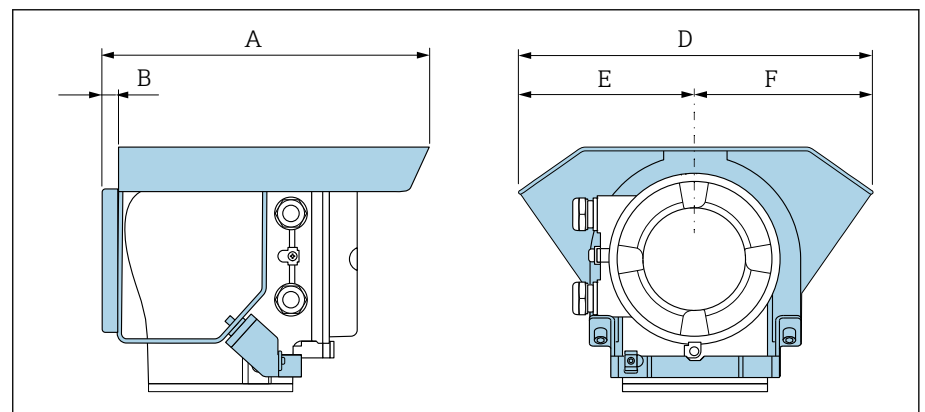
For lap joint flange made of PVDF and PVC adhesive sleeve



A0017673

DN [in]	di [in]	B [in]	C [in]	D [in]	D [in]	E [in]	G [in]	H [in]	J [in]
1/12 to 3/8	0.35	0.87	0.69	1.33	0.02	0.14	0.07	0.13	0.18
1/2	0.63	1.14	0.97	1.33	0.02	0.14	0.07	0.13	0.18
1	0.89	1.44	1.23	1.73	0.02	0.14	0.07	0.13	0.18

Protective cover



A0042332

A [in]	B [in]	D [in]	E [in]	F [in]
10.12	0.47	11.02	5.51	5.51

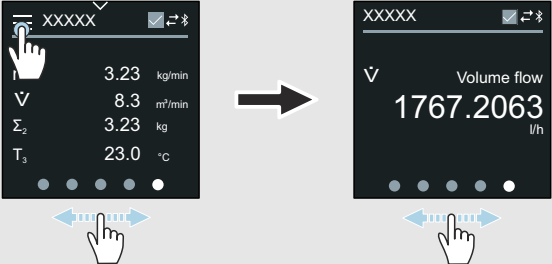
Local display

Operating concept	100
Operating options	100
Operating tools	101

Operating concept

Operation method	<ul style="list-style-type: none"> Operation via local display with touch screen. Operation via SmartBlue App.
Menu structure	<p>Operator-oriented menu structure for user-specific tasks:</p> <ul style="list-style-type: none"> Diagnostics Application System Guidance Language
Commissioning	<ul style="list-style-type: none"> Commissioning via a guided menu (Commissioning wizard). Menu guidance with interactive help function for individual parameters.
Reliable operation	<ul style="list-style-type: none"> Operation in local language. Uniform operating philosophy in device and in the SmartBlue App. Write protection When electronics modules are replaced: configurations are transferred using the T-DAT Backup device memory. The device memory contains process data, device data and the event logbook. No reconfiguration is necessary.
Diagnostic behavior	<p>Efficient diagnostic behavior increases measurement availability:</p> <ul style="list-style-type: none"> Open troubleshooting measures via local display and SmartBlue App. Diverse simulation options. Logbook of events that have occurred.

Operating options

Local display	 <p>Display elements:</p> <ul style="list-style-type: none"> LCD touch screen Depends on the orientation, automatic alignment of local display. Configuration of display format for measured variables and status variables. <p>Operating elements:</p> <ul style="list-style-type: none"> Touch screen Local display can also be accessed in the hazardous area.
SmartBlue App	<ul style="list-style-type: none"> The SmartBlue App allows the user to put devices into operation and operate them. Based on Bluetooth. No separate driver required. Available for mobile handheld terminals, tablets and smartphones. Suitable for convenient and secure access to devices in hard-to-reach locations or in hazardous areas. Can be used within a 20 m (65.6 ft) radius of the device. Encrypted and secure data transmission. No data loss during commissioning and maintenance. Diagnostic information and process information in real time.

Operating tools

Operating tools	Operating unit	Interface	Additional information
DeviceCare SFE100	<ul style="list-style-type: none"> ▪ Notebook ▪ PC ▪ Tablet with Microsoft Windows system 	<ul style="list-style-type: none"> ▪ CDI service interface ▪ Fieldbus protocol 	Innovation brochure IN01047S
FieldCare SFE500	<ul style="list-style-type: none"> ▪ Notebook ▪ PC ▪ Tablet with Microsoft Windows system 	<ul style="list-style-type: none"> ▪ CDI service interface ▪ Fieldbus protocol 	Operating Instructions BA00027S and BA00059S
SmartBlue App	<ul style="list-style-type: none"> ▪ Devices with iOS: iOS9.0 or higher ▪ Devices with Android: Android 4.4 KitKat or higher 	Bluetooth	Endress+HauserSmartBlue App: <ul style="list-style-type: none"> ▪ Google Playstore (Android) ▪ iTunes Apple Shop (iOS devices)
Device Xpert	Field Xpert SFX 100/350/370	HART fieldbus protocol	Operating Instructions BA01202S

Certificates and approvals

Non-Ex approval	104
Pressure Equipment Directive	104
Sanitary compatibility	104
Pharmaceutical compatibility	104
HART certification	105
Radio approval	105
Other standards and guidelines	105

Non-Ex approval

- cSAus
- EAC
- UK
- KC

Pressure Equipment Directive

- CRN
- PED Cat. II/III

Sanitary compatibility

- 3-A approval
 - Only measuring devices with the order code for "Additional approval", option LP "3A" have 3-A approval.
 - The 3-A approval refers to the measuring device.
 - When installing the measuring device, ensure that no liquid can accumulate on the outside of the measuring device. Remote transmitters must be installed in accordance with the 3-A Standard.
 - Accessories (e.g. weather protection cover, pipe mounting set) must be installed in accordance with the 3-A Standard. Each accessory can be cleaned. Disassembly may be necessary under certain circumstances.
- EHEDG-tested

Only measuring devices with the order code for "Additional approval", option LT "EHEDG" have been tested and meet the requirements of the EHEDG. To meet the requirements for EHEDG certification, the device must be used with process connections in accordance with the EHEDG position paper entitled "Easy cleanable Pipe couplings and Process connections" (www.ehedg.org).
- Food Contact Materials Regulation (EC) 1935/2004

A declaration for a specific serial number that confirms compliance with the requirements of (EC) 1935/2004 is only generated for measuring devices with the order code for "Test, Certificate", option J1 "EU Food Contact Materials (EC) 1935/2004.
- FDA

A declaration for a specific serial number that confirms compliance with FDA requirements is only generated for measuring devices with the order code for "Test, Certificate", option J2 "US Food Contact Materials FDA CFR 21".
- Food Contact Materials Regulation GB 4806

A declaration for a specific serial number that confirms compliance with the requirements of GB 4806 is only generated for measuring devices with the order code for "Test, Certificate", option J3 "CN Food Contact Materials GB 4806.
- Seals

FDA-compliant (except Kalrez seals)

Pharmaceutical compatibility

- FDA

A declaration for a specific serial number that confirms compliance with FDA requirements is only generated for measuring devices with the order code for "Test, Certificate", option J2 "US Food Contact Materials FDA CFR 21".
- USP Class VI
- TSE/BSE Certificate of Suitability
- cGMP

Devices with the order code for "Test, Certificate", option JG "Conformity with cGMP-derived requirements, declaration" comply with the requirements of cGMP with regard to the surfaces of parts in contact with the medium, design, FDA 21 CFR material conformity, USP Class VI tests and TSE/BSE conformity.
A serial number-specific declaration is generated.

HART certification

The device is certified and registered by the FieldComm Group. The measuring system meets all the requirements of the following specifications:

- Certified according to HART 7
- The device can also be operated with certified devices of other manufacturers (interoperability).

Radio approval

The device has radio approvals.

Other standards and guidelines

- IEC/EN 60529
Degrees of protection provided by enclosures (IP code)
- IEC/EN 60068-2-6
Environmental influences: Test procedure - Test Fc: vibrate (sinusoidal)
- IEC/EN 60068-2-31
Environmental influences: Test procedure - Test Ec: shocks due to rough handling, primarily for devices.
- IEC/EN 61010-1
Safety requirements for electrical equipment for measurement, control and laboratory use - general requirements.
- CAN/CSA-C22.2 No. 61010-1-12
Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use - Part 1 General Requirements.
- IEC/EN 61326
Emission in accordance with Class A requirements. Electromagnetic compatibility (EMC requirements)
- ANSI/ISA-61010-1 (82.02.01)
Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use - Part 1 General Requirements.
- NAMUR NE 21
Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment.
- NAMUR NE 32
Data retention in the event of a power failure in field and control instruments with microprocessors.
- NAMUR NE 43
Standardization of the signal level for the breakdown information of digital transmitters with analog output signal.
- NAMUR NE 53
Software of field devices and signal-processing devices with digital electronics.
- NAMUR NE 105
Specifications for integrating fieldbus devices in engineering tools for field devices.
- NAMUR NE 107
Self-monitoring and diagnosis of field devices.
- NAMUR NE 131
Requirements for field devices for standard applications.
- ETSI EN 300 328
Guidelines for 2.4 GHz radio components
- EN 301489
Electromagnetic compatibility and radio spectrum matters (ERM).

Application packages

Use	108
Heartbeat Verification + Monitoring	108
High-speed filling <5s	108

Use

Many different application packages are available to enhance the functionality of the device. Such packages might be needed to address safety aspects or specific application requirements.

The application packages can be ordered with the device or subsequently from Endress+Hauser. Detailed information on the relevant order code is available from your local Endress+Hauser sales organization or on the product page of the Endress+Hauser website: www.endress.com.

Heartbeat Verification + Monitoring

Heartbeat Verification

Availability depends on the product structure.

Meets the requirement for traceable verification to DIN ISO 9001:2008 Chapter 7.6 a) "Control of monitoring and measuring equipment":

- Functional testing in the installed state without interrupting the process.
- Traceable verification results on request, including a report.
- Simple testing process with local operation or other operating interfaces.
- Clear measuring point assessment (pass/fail) with high test coverage within the framework of manufacturer specifications.
- Extension of calibration intervals according to operator's risk assessment.

Heartbeat Monitoring

Availability depends on the product structure.

Heartbeat Monitoring continuously supplies data, which are characteristic of the measuring principle, to an external condition monitoring system for the purpose of preventive maintenance or process analysis. These data enable the operator to:

- Draw conclusions - using these data and other information - about the impact the process influences, e.g. corrosion, abrasion, formation of buildup, have on the measuring performance over time.
- Schedule servicing in time.
- Monitor the process quality or product quality, e.g. gas pockets.

High-speed filling <5s

Availability depends on the selected product structure.

The "High-speed filling <5s" option is for customers with fast filling/dosing applications with a start/stop time (batch) of less than 5 seconds.

With this option, the following parameters are automatically set during production:

- Measuring period: 20 ms (factory setting: 60 ms)
- Integration time: 5 ms (factory setting: 20 ms)
- Filter setting: binominal filter (factory setting: dynamic flow)
- Pulse settings: Pulse width 0.1 ms, Value per pulse 1 ml (0.0338 fl oz)
- Median: 0
- Damping: 0

A minimum conductivity of $\geq 50 \mu\text{S}/\text{cm}$ is required for high-speed filling applications.

Application examples include:




High-speed dosing applications (batches) with high repeatability requirements (e.g.: sack filling, other filling applications)

Accessories



Device-specific accessories	110
Communication-specific accessories	111
Service-specific accessory	111
System components	112

Device-specific accessories







Transmitter

Accessories	Description	Order number
Proline 10 transmitter	 Installation Instructions EA01350D	5XBBXX-*...*
Weather protection cover	Protects the device from weather exposure:  Installation Instructions EA01351D	71502730
Connecting cable	Can be ordered with the device. The following cable lengths are available: order code for "Cable, sensor connection" <ul style="list-style-type: none"> ▪ 5 m (16 ft) ▪ 10 m (32 ft) ▪ 20 m (65 ft) ▪ User-configurable cable length (m or ft)  Max. cable length: 200 m (660 ft)	DK5013-*...*



Sensor

Accessories	Description
Adapter set	Adapter connections for installing a Promag H instead of a Promag 30/33 A or Promag 30/33 H (DN 25). Consists of: <ul style="list-style-type: none"> ▪ 2 process connections ▪ Screws ▪ Seals
Seal set	Replacement of seals
Spacer	A spacer is needed if an installed device with DN 80 or DN 100 must be replaced and the new sensor is shorter.
Welding jig	Welding nipple as process connection: welding jig for installation in pipe.
Grounding rings	Ground medium in lined measuring pipes.  Installation Instructions EA00070D
Ground disks	Ground medium in lined measuring pipes.  Installation Instructions EA00070D
Wall mounting kit	Wall mounting kit (only DN 2 to 25 (1/12 to 1"))
Mounting kit	Consists of: <ul style="list-style-type: none"> ▪ 2 process connections ▪ Screws ▪ Seals



Communication-specific accessories

Accessories	Description
Commubox FXA195 USB/HART modem	Intrinsically safe HART communication with FieldCare and FieldXpert  Technical Information TI00404F
Commubox FXA291	Connects the Endress+Hauser devices with the CDI interface (= Endress+Hauser Common Data Interface) to the USB interface of a personal computer or laptop.  Technical Information TI405C/07
HART Loop Converter HMX50	Is used to evaluate and convert dynamic HART process variables to analog current signals or limit values.  <ul style="list-style-type: none"> ▪ Technical Information TI00429F ▪ Operating Instructions BA00371F
Fieldgate FXA42	Transmission of measured values from connected 4 to 20 mA analog and digital devices.  <ul style="list-style-type: none"> ▪ Technical Information TI01297S ▪ Operating Instructions BA01778S ▪ Product page: www.endress.com/fxa42
Field Xpert SMT70	Tablet PC for the configuration of the device. Enables mobile Plant Asset Management to manage the devices with a digital communication interface. Suitable for Zone 2.  <ul style="list-style-type: none"> ▪ Technical Information TI01342S ▪ Operating Instructions BA01709S ▪ Product page: www.endress.com/smt70
Field Xpert SMT77	Tablet PC for the configuration of the device. Enables mobile Plant Asset Management to manage the devices with a digital communication interface. Suitable for Zone 1.  <ul style="list-style-type: none"> ▪ Technical Information TI01418S ▪ Operating Instructions BA01923S ▪ Product page: www.endress.com/smt77

Service-specific accessory

Accessories	Description	Order number
Applicator	Software for selecting and sizing Endress+Hauser devices.	https://portal.endress.com/webapp/applicator
W@M Life Cycle Management	<ul style="list-style-type: none"> ▪ Information platform with software applications and services ▪ Supports the entire life cycle of the facility. 	www.endress.com/lifecyclemanagement
FieldCare	FDT-based plant asset management software from Endress+Hauser. Management and configuration of Endress+Hauser devices.  Operating Instructions BA00027S and BA00059S	<ul style="list-style-type: none"> ▪ Device driver: www.endress.com → Download Area ▪ CD-ROM (contact Endress+Hauser) ▪ DVD (contact Endress+Hauser)
DeviceCare	Software for connecting and configuring Endress+Hauser devices.  Innovation brochure IN01047S	<ul style="list-style-type: none"> ▪ Device driver: www.endress.com → Download Area ▪ CD-ROM (contact Endress+Hauser) ▪ DVD (contact Endress+Hauser)

System components

Accessories	Description
Memograph M	<p>Graphic data manager:</p> <ul style="list-style-type: none">▪ Record measured values▪ Monitor limit values▪ Analyze measuring points <p> ▪ Technical Information TI00133R</p> <p>▪ Operating Instructions BA00247R</p>
iTEMP	<p>Temperature transmitter:</p> <ul style="list-style-type: none">▪ Measure the absolute pressure and gauge pressure of gases, vapors and liquids▪ Read the medium temperature <p> "Fields of Activity" document FA00006T</p>



www.addresses.endress.com
